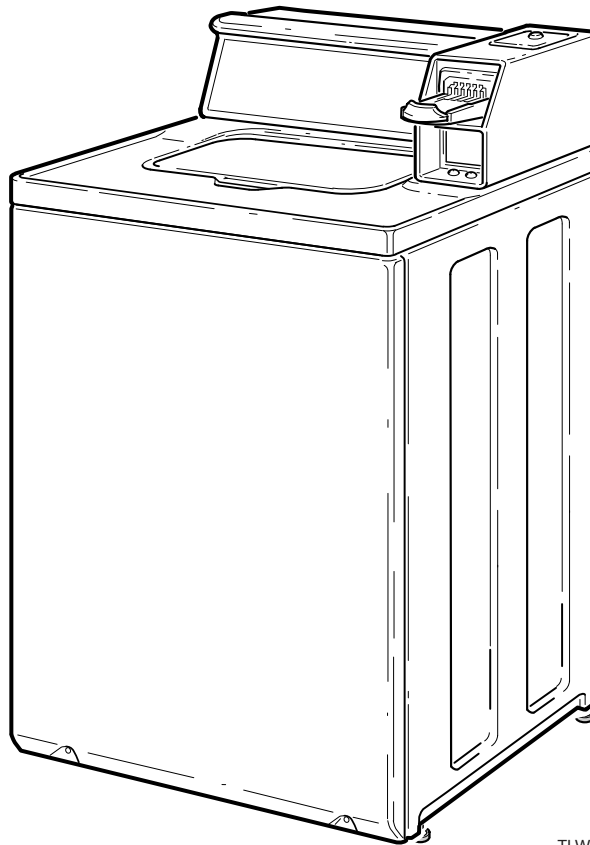


Automatic Washers

Metered and Nonmetered
Refer to Page 3 for Model Numbers



TLW1C_36315

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

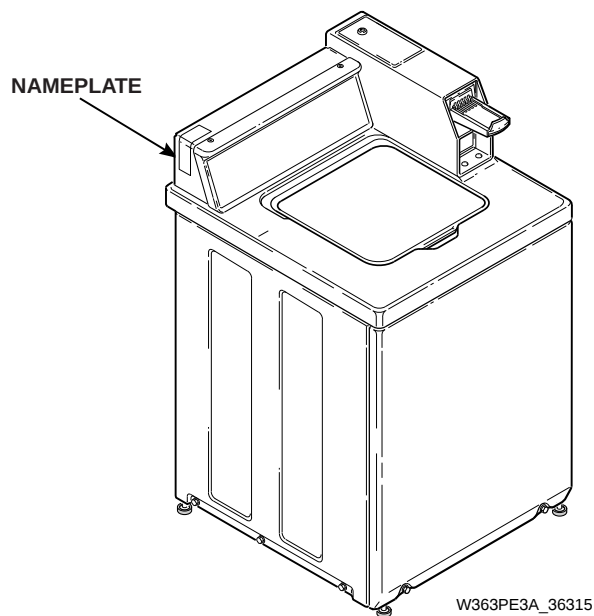
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



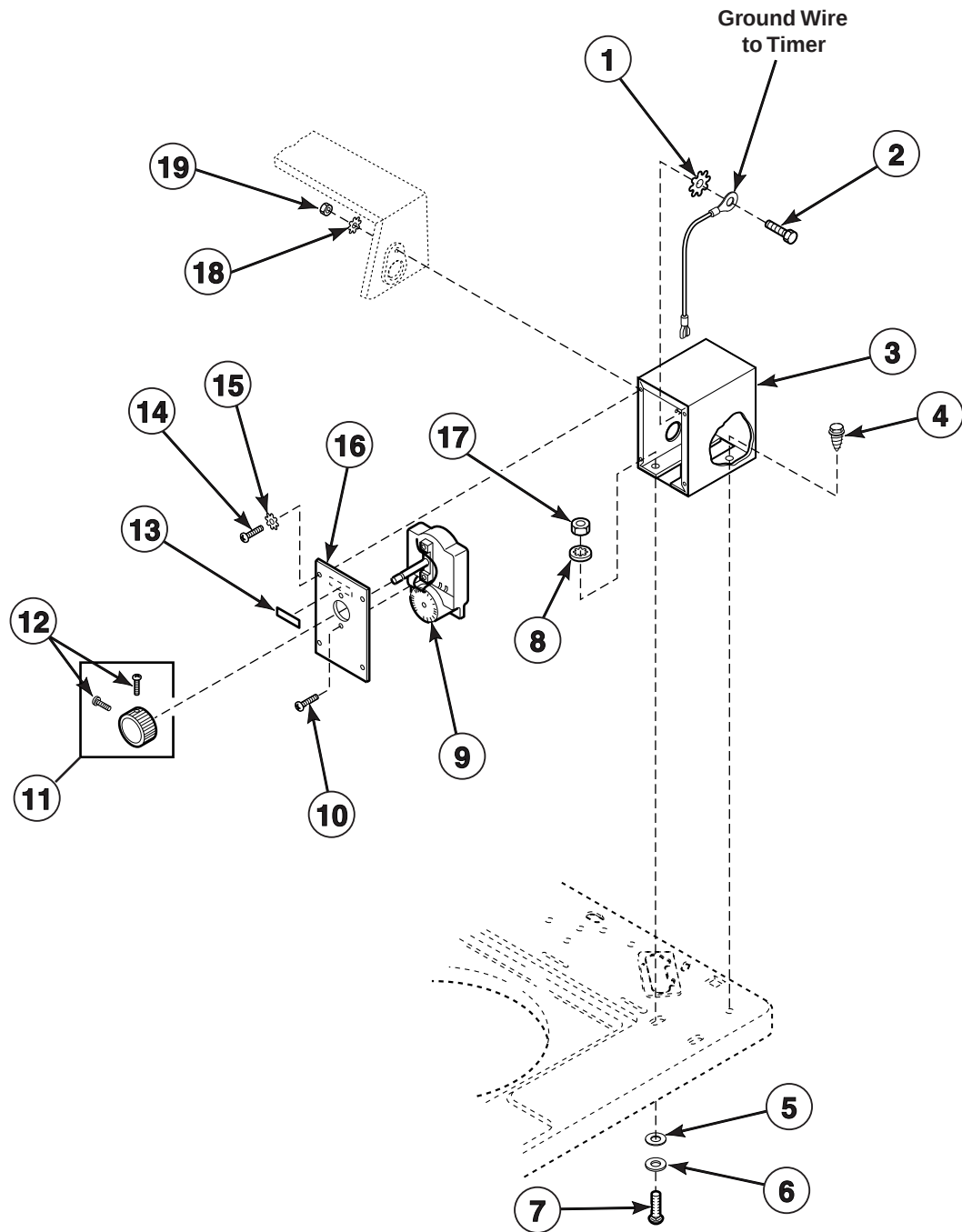
Model Identification

Information in this manual is applicable to these washer models.

EA2011-3000	EA2211-1300	ZA2111-3059
EA2011-3050	EA2211-3000	ZA2121-1102
EA2111-3000	EA2211-3066	ZA2210-1102
EA2111-3050	EA2921-3000	ZA2221-1102
EA2111-3059	EA2921-3050	ZA2221-99E4
EA2111-5400	EA2921-3059	ZA2921-1102
EA2111-5406	GA2210-1102	ZA2921-3059
EA2111-5412	ZA2011-3059	ZA2921-99E4
EA2111-5417	ZA2021-1102	
EA2211-1200	ZA2111-1102	

Timer, Case and Plate

Models EA2011-3000, EA2011-3050, ZA2011-3059 and ZA2021-1102

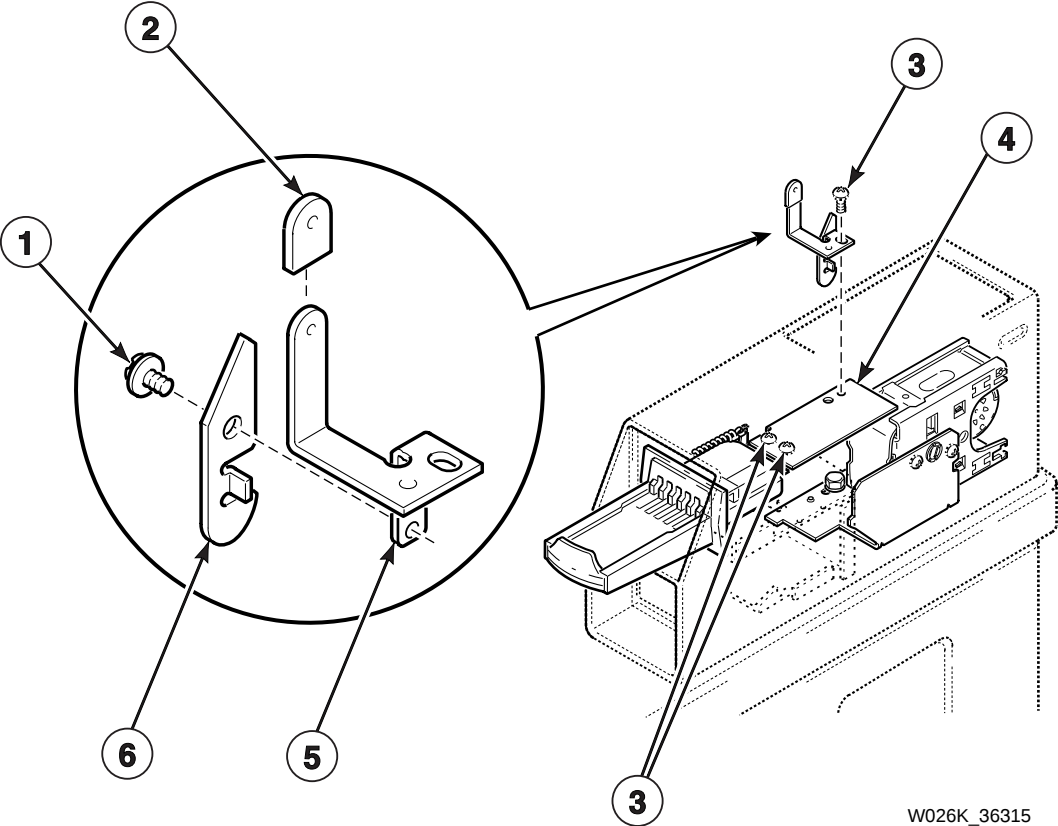


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Timer, Case and Plate

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400017	Washer	
2	02916	Screw	
3	37733W	Timer Case Assembly	
4	23962	Screw	
5	23225	Washer	
6	30627	Washer	Vinyl
7	02505	Bolt	
8	21456	Washer	
9	28716P	Timer	115 Volt; 60 Hertz
	28719P	Timer	240 Volt; 50 Hertz
10	27328	Screw	
11	26256	Timer Knob Assembly	
12	80399	Screw	
13	53738	Push-to-Start Sticker	
14	51778	Screw	
15	21734	Washer	
16	31864W	Timer Plate	
17	20275	Nut	
18	02431	Washer	
19	52566	Nut	

Coin Slide Start Security Kit



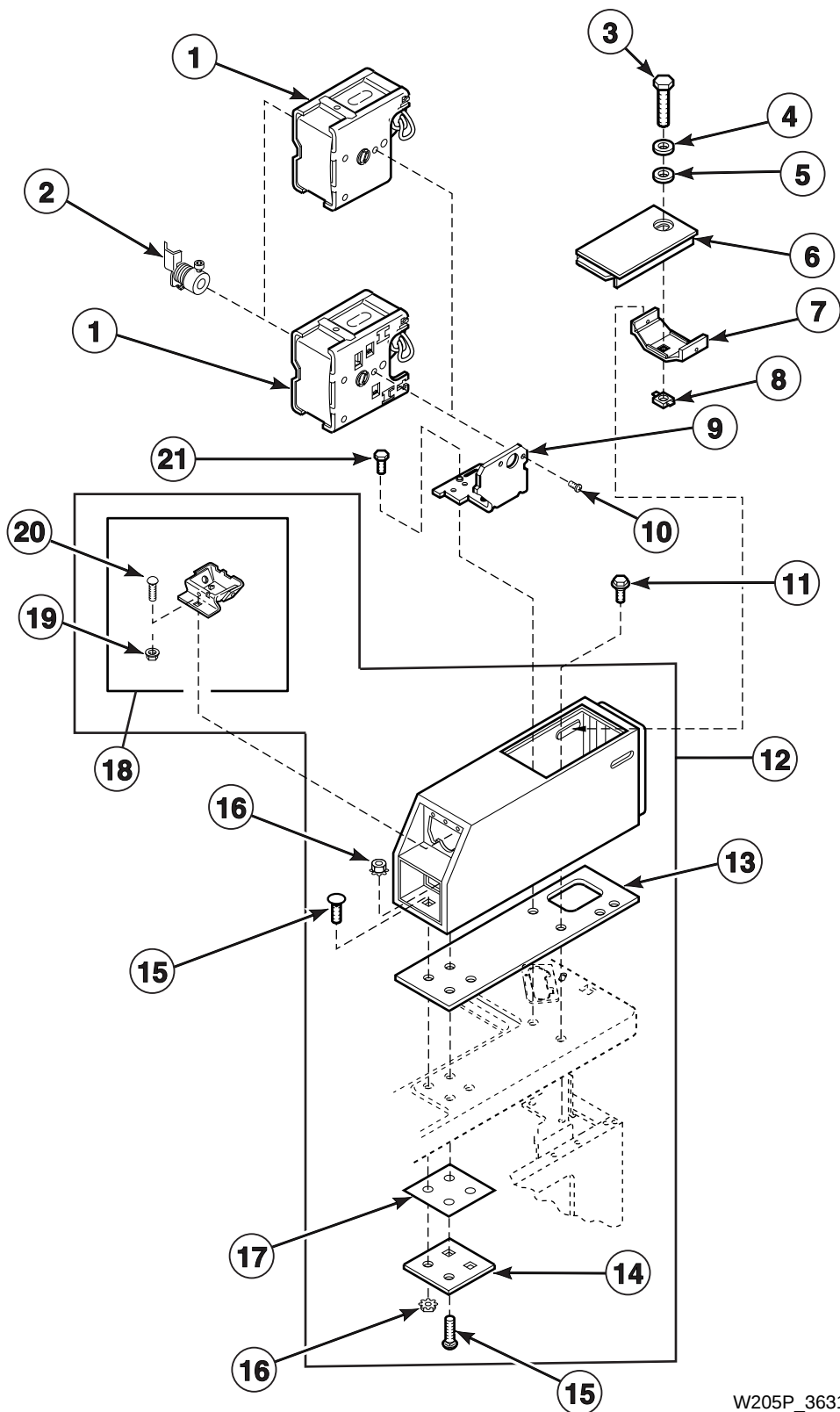
W026K_36315

Coin Slide Start Security Kit

REF	PART NO.	DESCRIPTION	COMMENTS
	552P3	Coin Slide Kit	Includes items 1, 2, 3, 4, 5 and 6
1	36166	Screw	
2	36165	Plastic Boot	
3	03950	Screw	
4	501483	Coin Slide Extension	
5	36163	Actuator Support	
6	36164	Actuator	

Timer, Meter Case and Service Door

Models EA2111-3000, EA2111-3050, EA2111-3059, EA2111-5400, EA2111-5406, EA2111-5412, EA2111-5417, EA2211-1200, EA2211-1300, EA2211-3000, EA2211-3066, GA2210-1102, ZA2111-1102, ZA2111-3059, ZA2121-1102, ZA2210-1102, ZA2221-1102 and ZA2221-99E4



W205P_36315

Timer, Meter Case and Service Door

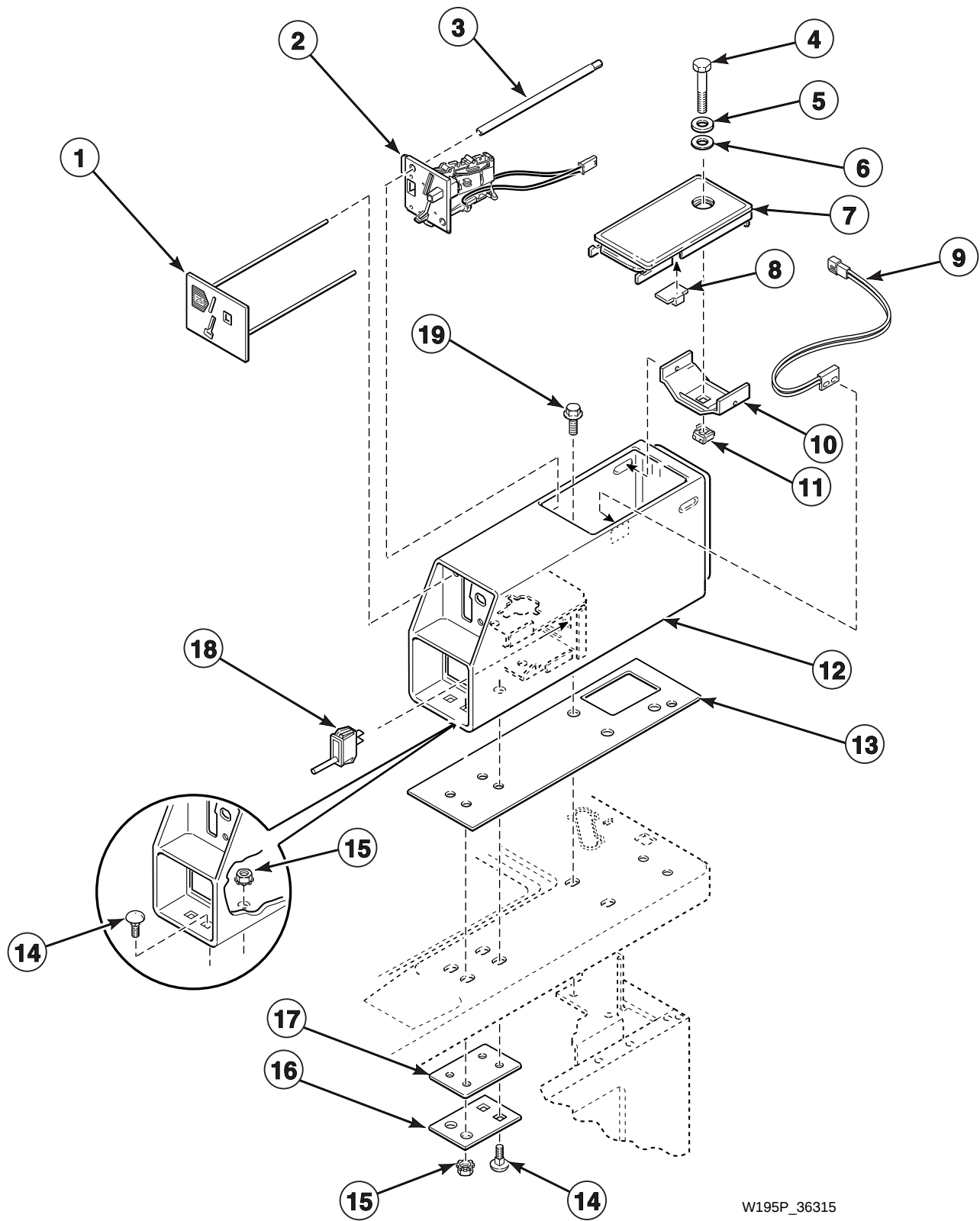
REF	PART NO.	DESCRIPTION	COMMENTS
	62113P	Counter Kit	Model ZA2221-99E4
1	31111P	Timer	115 Volt/60Hertz; Models ZA2111-1102 and ZA2121-1102
	31504P	Timer	230 Volt/50 Hertz; Models EA2111-3000, EA2111-3050, EA2111-3059 and ZA2111-3059
	34601P	Timer	115 Volt/60 Hertz; Models EA2211-1200, GA2210-1102, ZA2210-1102 and ZA2221-1102
	34602P	Timer	115 Volt/60 Hertz; Model ZA2221-99E4
	34603P	Timer	230 Volt/50 Hertz; Models EA2211-3000 and EA2211-3066
	34604	Timer	100 Volt/50 Hertz; Model EA2211-1300
	35368P	Timer	230 Volt/60 Hertz; Models EA2111-5400, EA2111-5406, EA2111-5412 and EA2111-5417
2	29503	Clutch Assembly	
3	503673	Screw	
4	35917	Washer	
5	35774	Washer	Vinyl
6	35798*P	Service Door Assembly	
7	30642	Meter Case Locking Bracket	
8	30647	Nut	
9	35249	Timer Bracket	
10	21720	Screw	
11	502431	Screw	
12	524P3*	Meter Case and Funnel Kit	Includes items 13, 14, 15, 16, 17 and 18
13	26354	Meter Case Gasket	
14	35525	Meter Case Lockdown Bracket	
15	02505	Bolt	
16	29786	Nut	
17	35526	Meter Case Bracket Gasket	
18	523P3	Coin Funnel Kit	Includes items 19 and 20
19	29796	Nut	
20	29651	Bolt	
21	36048	Screw	

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

Coin Drop, Meter Case and Service Door (Drawing 1 of 2)

Old Style Airpax Coin Drop

Models EA2921-3000, EA2921-3050, EA2921-3059, ZA2921-1102, ZA2921-3059 and ZA2921-99E4



W195P_36315

Coin Drop, Meter Case and Service Door (Drawing 1 of 2)

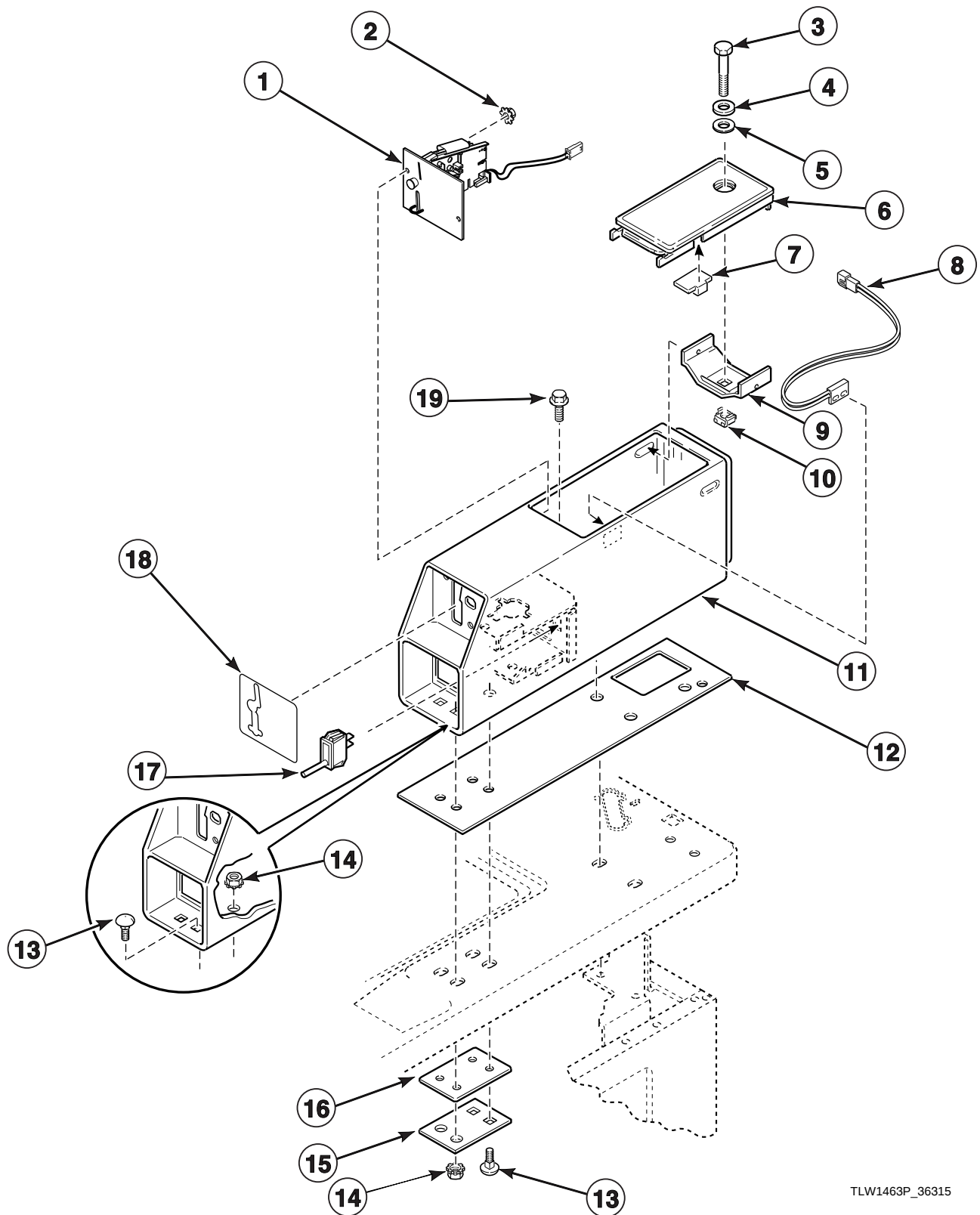
REF	PART NO.	DESCRIPTION	COMMENTS
1	501972	Front Plate	Australia
	501975	Front Plate	Belgium
	501973	Front Plate	Denmark
	501974	Front Plate	England
	501968	Front Plate	France
	501969	Front Plate	Hong Kong
	501977	Front Plate	South Africa
	501971	Front Plate	South Korea
	501976	Front Plate	Taiwan
	501978	Front Plate	Thailand
	501966	Front Plate	Token 118-1
	501970	Front Plate	Token 118-5
2	431631	Coin Drop	Australia
	M411706	Coin Drop	Belgium
	M411704	Coin Drop	Denmark
	M411605	Coin Drop	France
	M411606	Coin Drop	Hong Kong
	M411708	Coin Drop	South Africa
	M411608	Coin Drop	South Korea
	M411707	Coin Drop	Taiwan
	M411709	Coin Drop	Thailand
	M414549P	Coin Drop Kit	Token 118-1
	M411607	Coin Drop	Token 118-5
3	501365	Locking Rod	
4	503673	Screw	
5	35917	Washer	
6	35774	Washer	Vinyl
7	35798*P	Service Door Assembly	
8	501453	Magnet	Through Serial No. 9509031143
9	34599	Reed Switch	
10	30642	Meter Case Locking Bracket	
11	30647	Nut	
12	38542*P	Meter Case Kit	
13	26354	Meter Case Gasket	
14	02505	Bolt	
15	29786	Nut	
16	35525	Meter Case Lockdown Bracket	
17	35526	Meter Case Bracket Gasket	
18	34536	Pushbutton Switch	Through Serial No. 9509031143
	504570	Switch	Starting Serial No. 9509031144
19	36048	Screw	

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

Coin Drop, Meter Case and Service Door (Drawing 2 of 2)

New Style Munzprufer Coin Drop

Models EA2921-3000, EA2921-3050, EA2921-3059, ZA2921-1102, ZA2921-3059 and ZA2921-99E4



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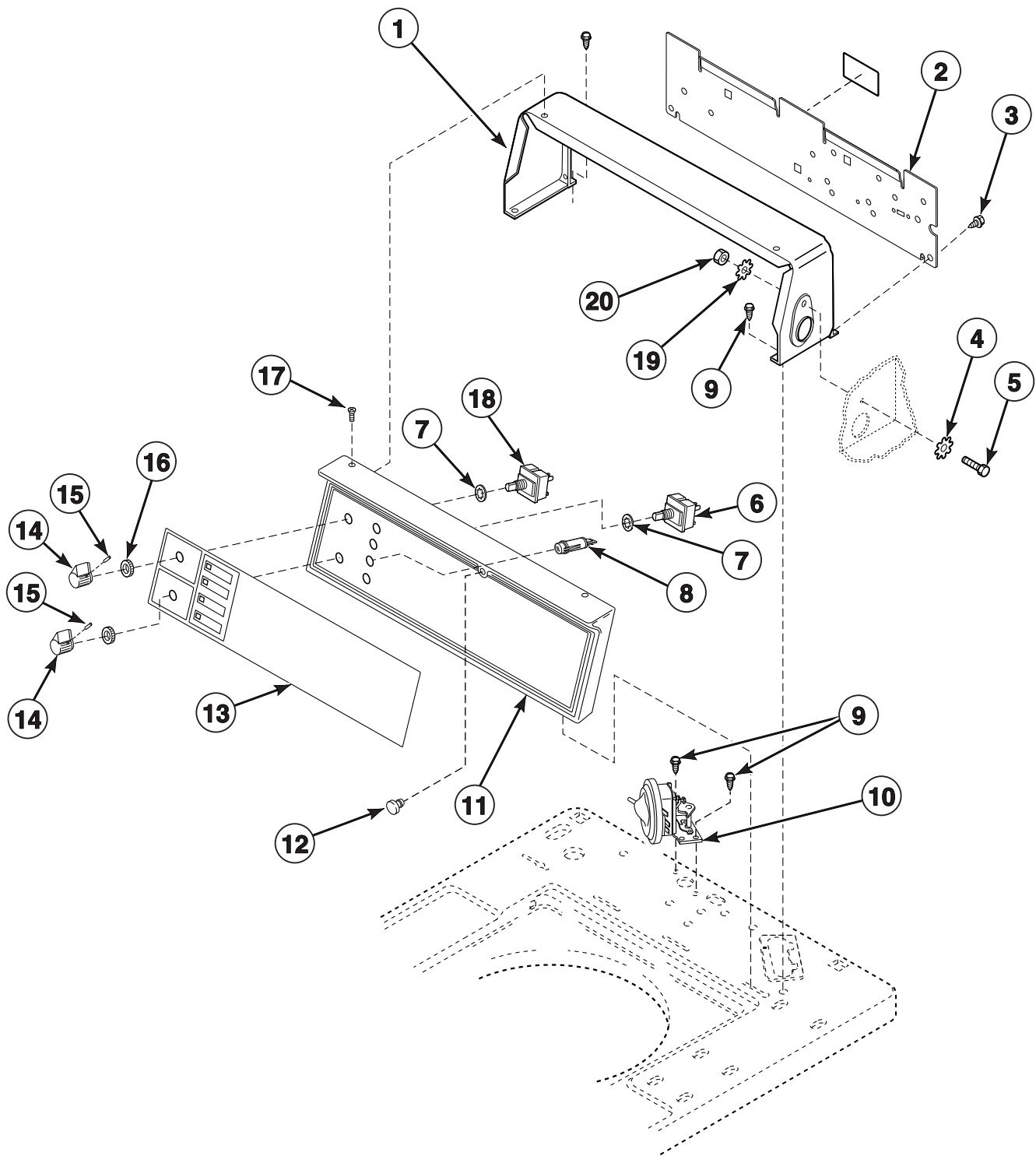
Coin Drop, Meter Case and Service Door (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	70441601P	Coin Drop	U.S.A.; Currency \$.25
	38467	Coin Drop Assembly	Australia; Currency \$.20 / \$1.00
	38469	Coin Drop Assembly	Belgium; Currency 5/20 Franc
	38464P	Coin Drop Assembly	Canada; Currency \$.25
	70441602	Coin Drop Assembly	Canada; Currency \$.25 / \$1.00
	38517	Coin Drop Assembly	Denmark; Currency 1/5 Krone
	38472	Coin Drop Assembly	England; Currency 20 Pence / 1 Pound
	38518	Coin Drop Assembly	France; Currency 2/10 Franc
	38520	Coin Drop Assembly	Italy; Currency 500 Lira / GET
	38519	Coin Drop Assembly	Japan; Currency 100 Yen / 500 Yen
	38521	Coin Drop Assembly	Korea; Currency 100 Won / 500 Won
	38522	Coin Drop Assembly	New Zealand; Currency \$.20 / \$1.00
	38964	Coin Drop Assembly	Taiwan; Currency 5NT / 10NT
	39157	Coin Drop Assembly	Israel; Currency 1/5 Shekel
	38462P	Coin Drop Assembly	Token; Currency STD-118-1
	38463	Coin Drop Assembly	Token; Currency STD-118-5
	38963P	Coin Drop	Token; Currency STD-118-16
2	29786	Nut	
3	503673	Screw	
4	35917	Washer	
5	35774	Washer	Vinyl
6	35798*P	Service Door Assembly	
7	501453	Magnet	Through Serial No. 9509031143
8	34599	Reed Switch	
9	30642	Meter Case Locking Bracket	
10	30647	Nut	
11	38542*P	Meter Case Kit	
12	26354	Meter Case Gasket	
13	02505	Bolt	
14	29786	Nut	
15	35525	Meter Case Lockdown Bracket	
16	35526	Meter Case Bracket Gasket	
17	504570	Switch	Starting Serial No. 9509031144
18	38676	Overlay Kit	Use with dual coin drops
	38717	Single Overlay	Use with single coin drop; U.S.A.
	38675	Overlay Kit	Use with all other single coin drops

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

Control Panel, Control Hood and Controls (Drawing 1 of 4)

Models EA2011-3000, EA2011-3050, EA2111-3000, EA2111-3050, EA2111-5400, EA2111-5406,
EA2111-5412, EA2111-5417, EA2211-1200, EA2211-1300, EA2211-3000, EA2211-3066, GA2210-1102,
ZA2021-1102, ZA2111-1102, ZA2121-1102, ZA2210-1102, ZA2221-1102 and ZA2221-99E4



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Control Panel, Control Hood and Controls (Drawing 1 of 4)

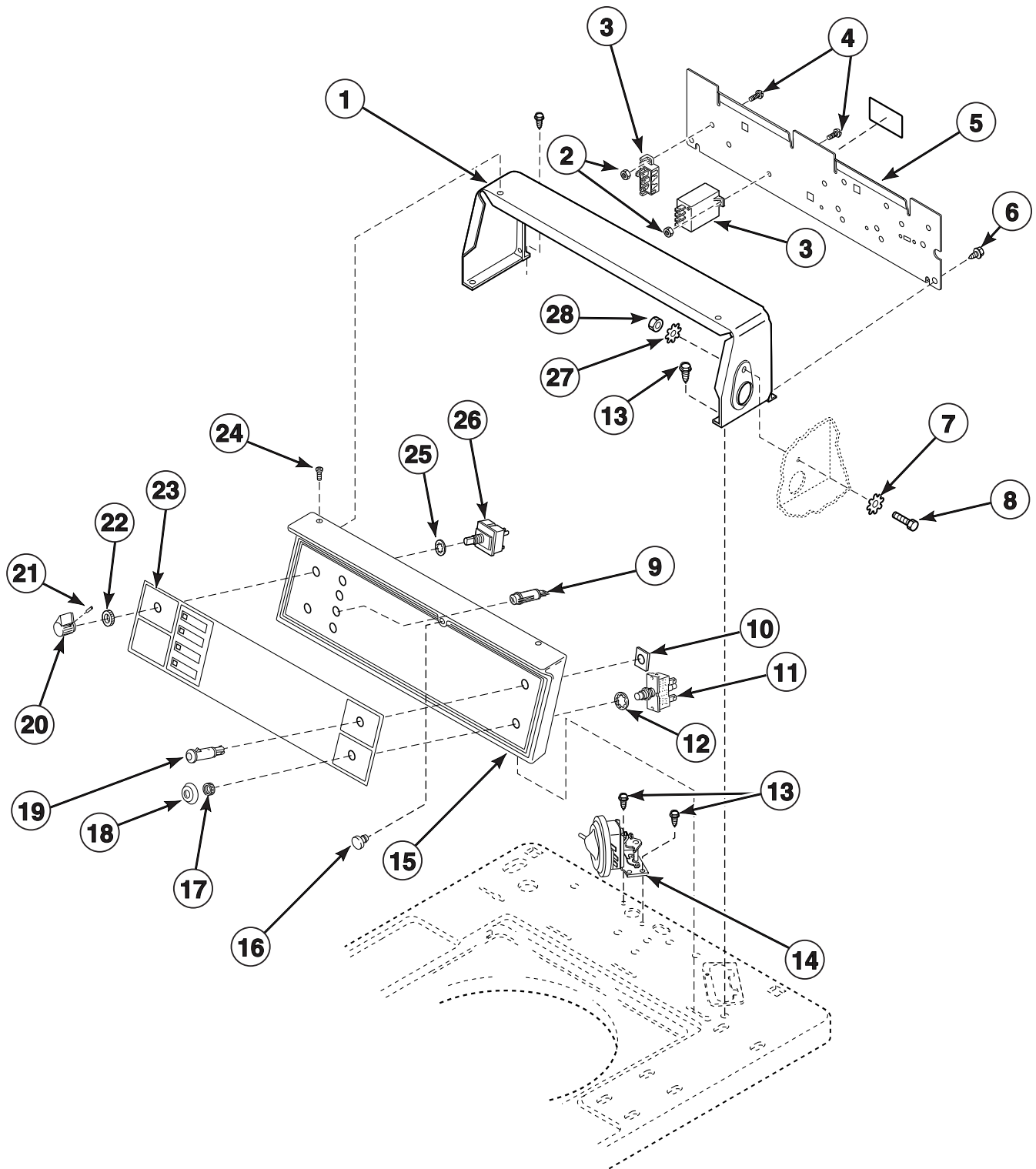
REF	PART NO.	DESCRIPTION	COMMENTS
1	37075*	Control Hood	
2	38267	Hood Back Panel	
3	23222	Screw	
4	M400017	Washer	
5	02916	Screw	
6	27762	Switch	Two speed models
7	91176	Washer	
8	32463	Unbalance Light	Unbalanced Load; 120 Volt
	32466	Light	In Use; 120 Volt
	32464	Light	Rinse/Spin; 120 Volt
	32518	Indicator Light	Unbalanced Load; 250 Volt
	38281	Light	In Use; 250 Volt
	32519	Light	Rinse/Spin; 250 Volt
9	23962	Screw	
10	35889P	Pressure Switch	
11	36521*P	Control Panel and Bracket Assembly	
12	32648	Control Panel Bumper	
13	35681	Control Panel Overlay	Models EA2111-5406, EA2111-5412 and EA2111-5417
	34312	Graphic Overlay	Model GA2210-1102
	35960	Graphic Overlay	Models ZA2021-1102, ZA2121-1102, ZA2221-1102 and ZA2221-99E4
	35961	Graphic Overlay	Models ZA2111-1102 and ZA2210-1102
	32460	Graphic Overlay	All other models
14	39897	Switch Knob	
15	N/A	Setscrew	
16	24205	Nut	
17	500226	Screw	Phillips head
	35528	Screw	Torx head; Refer to <i>Special Tools</i> section for Torx Bit and Holder Tool
18	27761	Switch	
19	02431	Washer	
20	52566	Nut	

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

N/A = Part no longer available

Control Panel, Control Hood and Controls (Drawing 2 of 4)

Models EA2111-3059, ZA2011-3059 and ZA2111-3059



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Control Panel, Control Hood and Controls (Drawing 2 of 4)

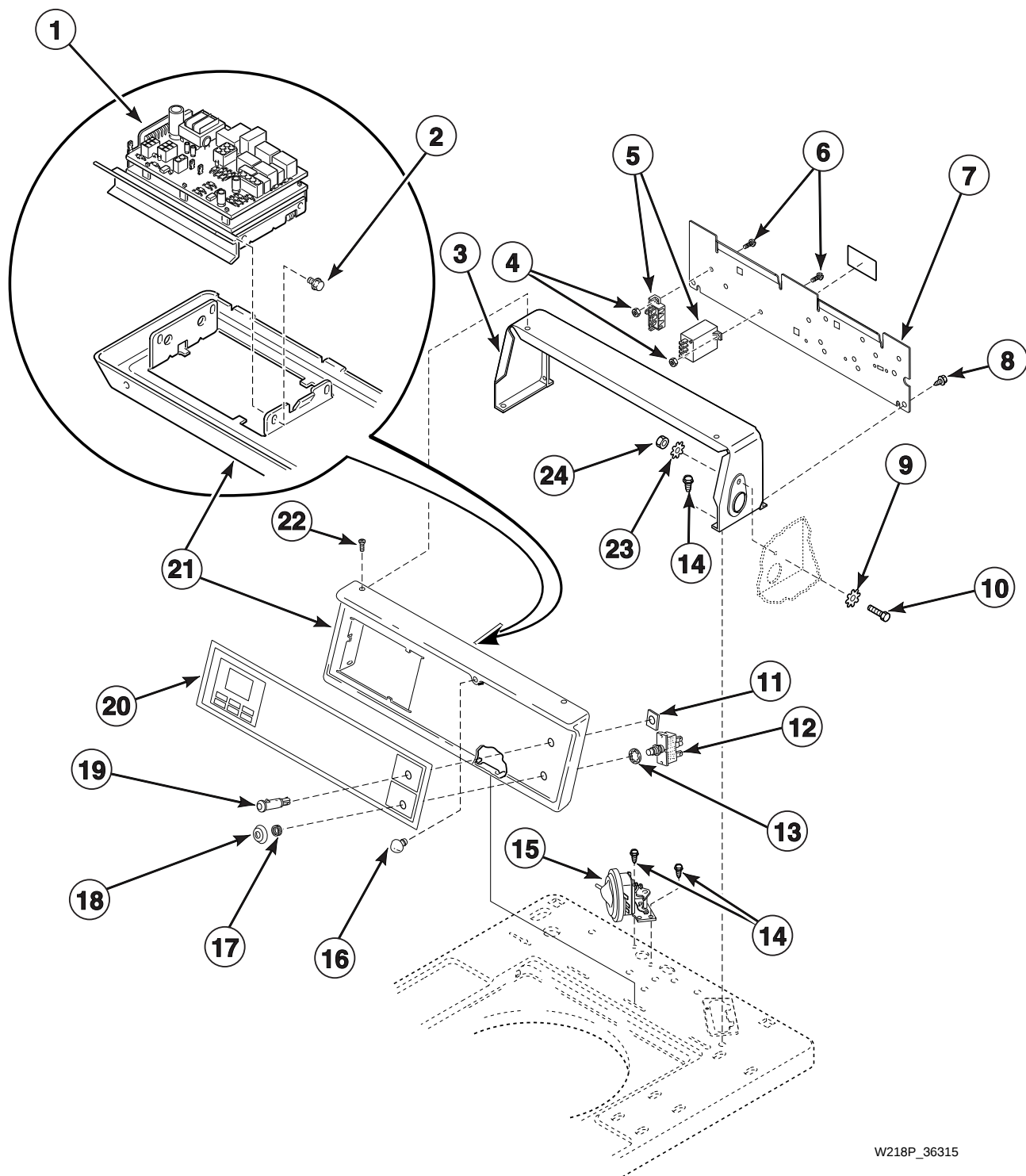
REF	PART NO.	DESCRIPTION	COMMENTS
1	37075*	Control Hood	
2	02788	Nut	
3	598P3	Electric Lid Lock Kit	
4	N/A	Screw	
5	38267	Hood Back Panel	
6	23222	Screw	
7	M400017	Washer	
8	02916	Screw	
9	32518	Indicator Light	Unbalanced Load
	32519	Light	Rinse/Spin
	38281	Light	In Use
10	34762	Push-On Clip	
11	55882	Switch Assembly	
12	52947	Nut	
13	23962	Screw	
14	35889P	Pressure Switch	
15	36521*P	Control Panel and Bracket Assembly	
16	32648	Control Panel Bumper	
17	24206	Nut	
18	N/A	Switch Collar	
19	39536	Lid Switch Indicator Light	
20	39897	Switch Knob	
21	N/A	Setscrew	
22	24205	Nut	
23	32549	Overlay	Model EA2111-3059
	35716	Graphic Overlay	Models ZA2011-3059 and ZA2111-3059
24	500226	Screw	Phillips head
	35528	Screw	Torx head; Refer to <i>Special Tools</i> section for Torx Bit and Holder Tool
25	91176	Washer	
26	27761	Switch	
27	02431	Washer	
28	52566	Nut	

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

N/A = Part no longer available

Control Panel, Control Hood and Controls (Drawing 3 of 4)

Models EA2921-3059 and ZA2921-3059



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Control Panel, Control Hood and Controls (Drawing 3 of 4)

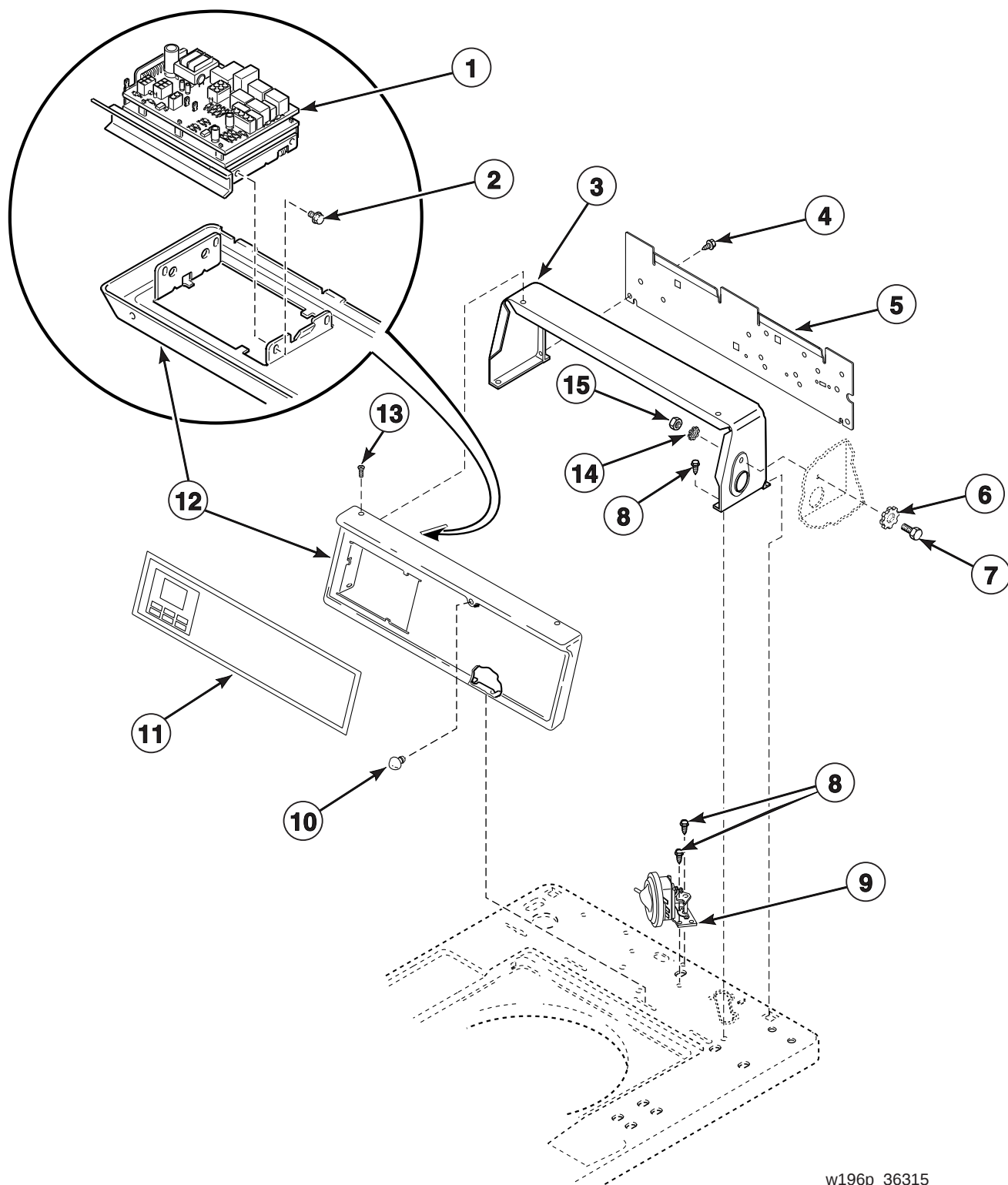
REF	PART NO.	DESCRIPTION	COMMENTS
1	36401P	Control and Shield Assembly	
2	501524	Screw	
3	37075*	Control Hood	
4	02788	Nut	
5	598P3	Electric Lid Lock Kit	
6	N/A	Screw	
7	38267	Hood Back Panel	
8	23222	Screw	
9	M400017	Washer	
10	02916	Screw	
11	34762	Push-On Clip	
12	55882	Switch Assembly	
13	52947	Nut	
14	23962	Screw	
15	35889P	Pressure Switch	
16	32648	Control Panel Bumper	
17	24206	Nut	
18	N/A	Switch Collar	
19	39536	Lid Switch Indicator Light	
20	N/A	Control Panel Overlay	
21	N/A	Control Panel Frame	
22	500226	Screw	Phillips head
	35528	Screw	Torx head; Refer to <i>Special Tools</i> section for Torx Bit and Holder Tool
23	02431	Washer	
24	52566	Nut	

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

N/A = Part no longer available

Control Panel, Control Hood and Controls (Drawing 4 of 4)

Models EA2921-3000, EA2921-3050, ZA2921-1102 and ZA2921-99E4



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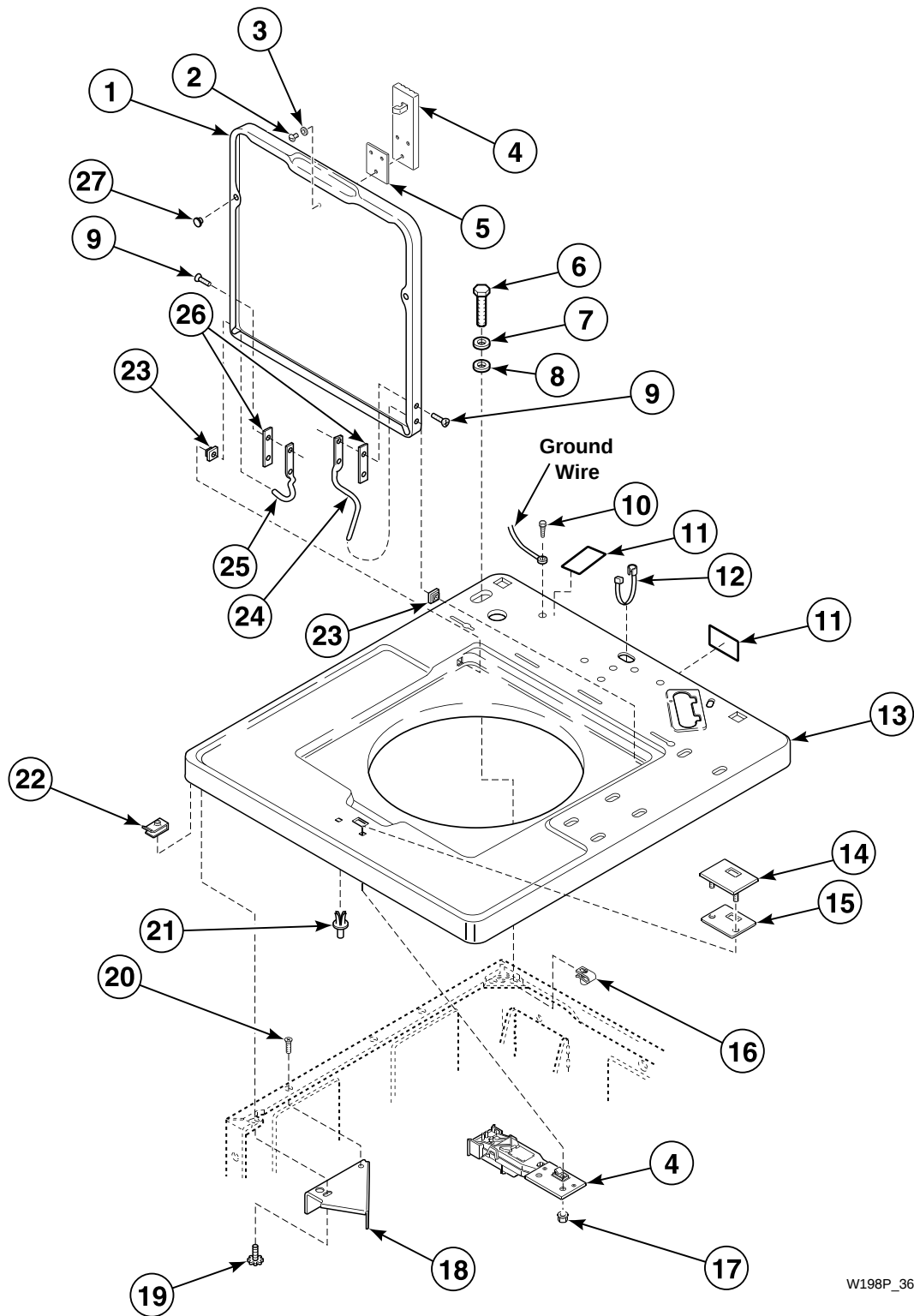
Control Panel, Control Hood and Controls (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	38188P	Control, Shield and Tape Kit	Model EA2921-3050
	36401P	Control and Shield Assembly	All other models
2	501524	Screw	
3	37075*	Control Hood	
4	23222	Screw	
5	38267	Hood Back Panel	
6	M400017	Washer	
7	02916	Screw	
8	23962	Screw	
9	35889P	Pressure Switch	
10	32648	Control Panel Bumper	
11	36390	Overlay	Models ZA2921-1102 and ZA2921-99E4
	39096	Control Panel Overlay	All other models
12	36097*	Control Panel Frame	
13	500226	Screw	Phillips head
	35528	Screw	Torx head; Refer to <i>Special Tools</i> section for Torx Bit and Holder Tool
14	02431	Washer	
15	52566	Nut	

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

Cabinet Top, Loading Door and Lid Lock

Models EA2111-3059, EA2921-3059, ZA2011-3059, ZA2111-3059 and ZA2921-3059



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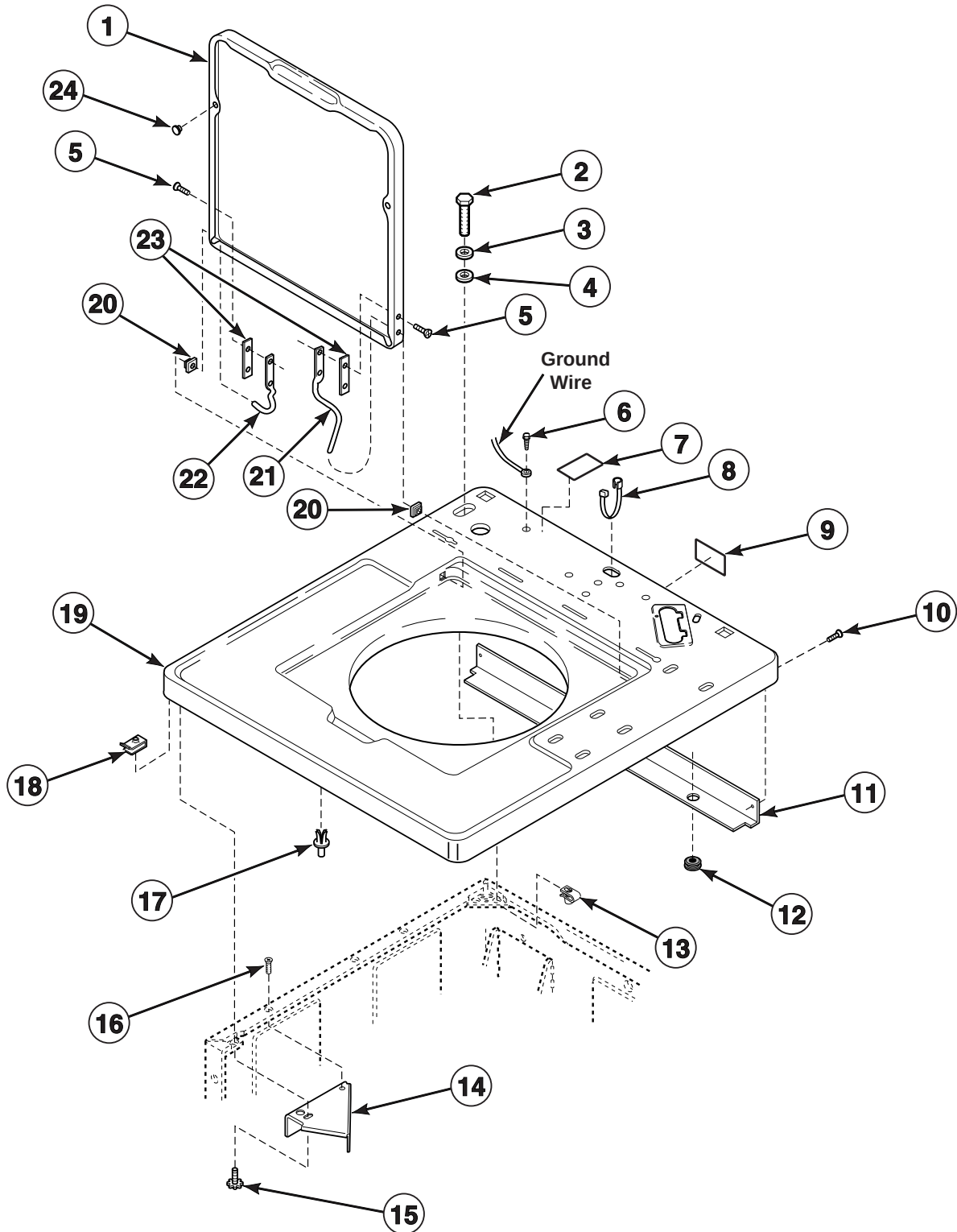
Cabinet Top, Loading Door and Lid Lock

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Loading Door	
2	Q6695	Screw	
3	21643	Washer	
4	837P3	Lid Lock Kit	
5	29677	Door Latch Gasket	
6	503673	Screw	Optional; For added security
7	35917	Washer	Metal; Optional; For added security
8	35774	Washer	Plastic; Optional; For added security
9	34337	Screw	
10	23962	Screw	
11	505281	Disconnect Power Warning Label	
12	10382	Strain Relief	
13	N/A	Cabinet Top	
14	29676	Switch Mounting Plate	
15	30378	Lid Lock Gasket	
16	27222	Nut	Optional; For added security
17	22001	Nut	
18	36034	Director Bracket	
19	23008	Screw	
20	N/A	Screw	
21	56534	Support Barrel	
22	36020	Nut	
23	36474	Hinge Bushing	
24	36437	Lid Hinge	Right
25	36438	Lid Hinge	Left
26	34338	Hinge Gasket	
27	21685	Bumper	

N/A = Part no longer available

Cabinet Top, Loading Door and Shield

All Models Except EA2111-3059, EA2921-3059, ZA2011-3059, ZA2111-3059 and ZA2921-3059



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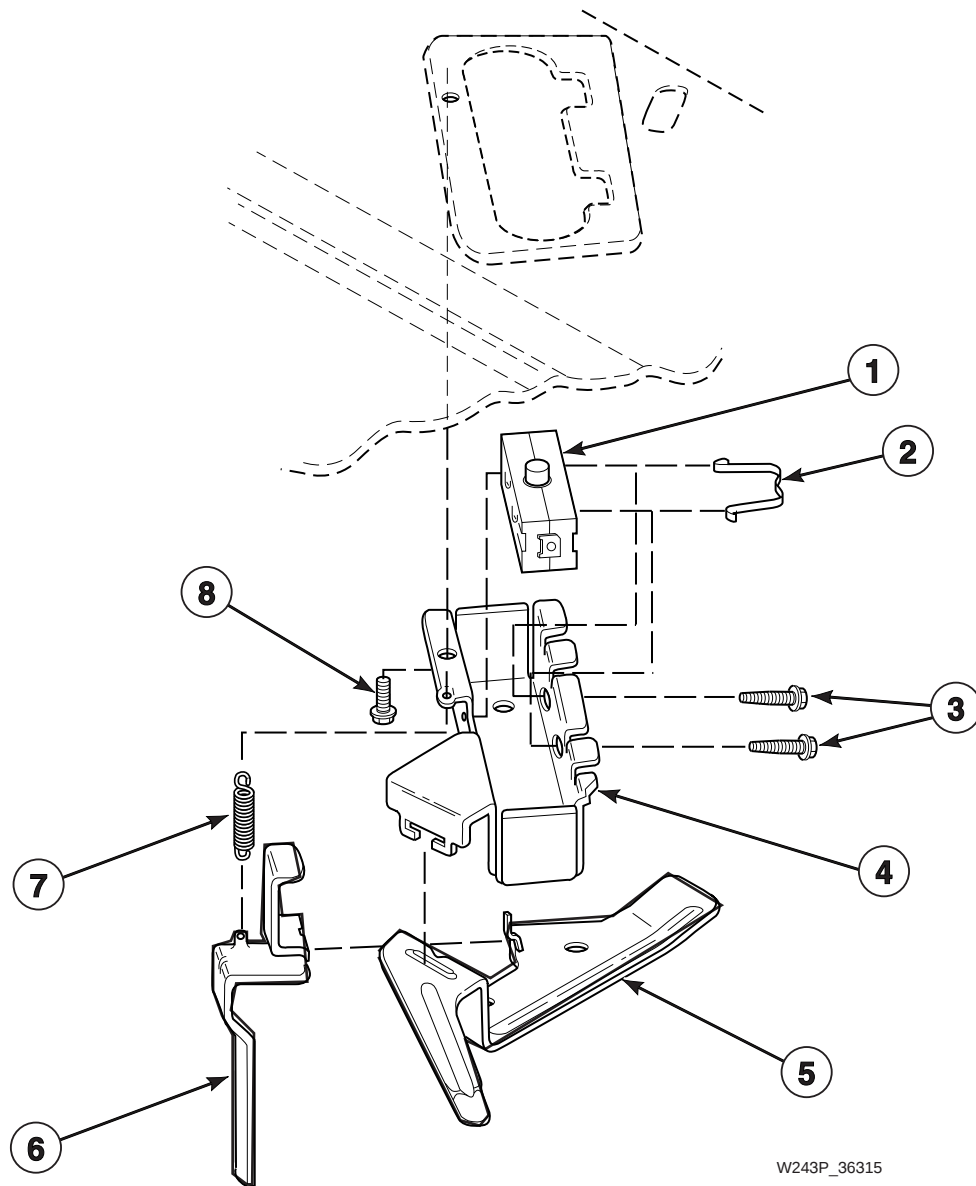
Cabinet Top, Loading Door and Shield

REF	PART NO.	DESCRIPTION	COMMENTS
	34153	Lid Plug	
1	201460*P	Lid	
2	503673	Screw	Optional; For added security
3	35917	Washer	Metal; Optional; For added security
4	35774	Washer	Plastic; Optional; For added security
5	34337	Screw	
6	23962	Screw	
7	500314	Warning Label	Models GA2210-1102, ZA2021-1102, ZA2121-1102, ZA2210-1102, ZA2221-1102, ZA2221-99E4 and ZA2921-1102
	505281	Disconnect Power Warning Label	All other models
8	38384	Strain Relief	Models EA2011-3050, EA2111-3050, EA2211-1200, EA2211-1300, EA2921-3050, GA2210-1102, ZA2021-1102, ZA2111-1102, ZA2121-1102, ZA2210-1102, ZA2221-1102, ZA2221-99E4 and ZA2921-1102
	10382	Strain Relief	All other models
9	500316	Warning Label	Models GA2210-1102, ZA2021-1102, ZA2121-1102, ZA2210-1102, ZA2221-1102, ZA2221-99E4, ZA2921-1102 and ZA2921-99E4
	24903	Disconnect Power Warning Label	All other models
10	27196	Screw	Models ZA2021-1102, ZA2111-1102, ZA2121-1102, ZA2210-1102, ZA2221-1102, ZA2221-99E4, ZA2921-1102 and ZA2921-99E4
11	39744	Top Shield	Models ZA2021-1102, ZA2111-1102, ZA2121-1102, ZA2210-1102, ZA2221-1102, ZA2221-99E4, ZA2921-1102 and ZA2921-99E4
12	80262	Grommet	Models ZA2021-1102, ZA2111-1102, ZA2121-1102, ZA2210-1102, ZA2221-1102, ZA2221-99E4, ZA2921-1102 and ZA2921-99E4
13	27222	Nut	Optional; For added security
14	36034	Director Bracket	
15	23008	Screw	
16	N/A	Screw	
17	56534	Support Barrel	
18	36020	Nut	
19	N/A	Cabinet Top	Metered Models; Painted
	36122*P	Top Assembly	Metered Models; Porcelain
	36273*P	Top Assembly	Nonmetered Models; Porcelain
20	33446	Bushing	Painted
	36474	Hinge Bushing	Porcelain
21	36437	Lid Hinge	Right
22	36438	Lid Hinge	Left
23	34338	Hinge Gasket	
24	21685	Bumper	

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

N/A = Part no longer available

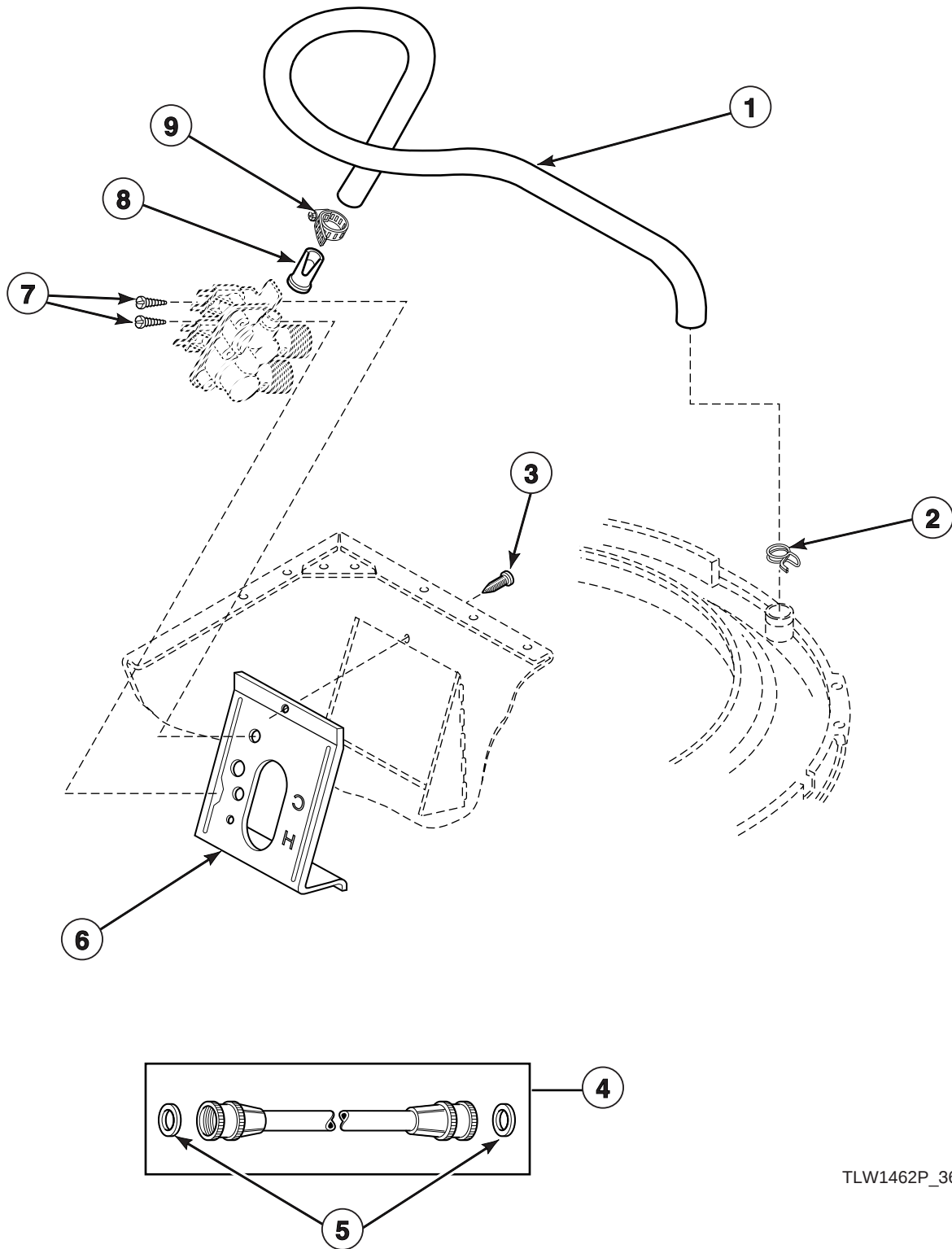
Out-of-Balance Switch



Out-of-Balance Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	33445	Switch	Models EA2921-3000, EA2921-3050, EA2921-3059, ZA2921-1102, ZA2921-3059 and ZA2921-99E4
	33527	Snap Switch	All other models
2	33433	Switch Holder Clip	
3	36510	Screw	
4	36497P	Switch Holder Kit	
5	33441	Actuator Arm	
6	33442	Unbalanced Load Lever	
7	33443	Spring	
8	23962	Screw	

Inlet Hose, Fill Hose, Mixing Valve Mounting Bracket

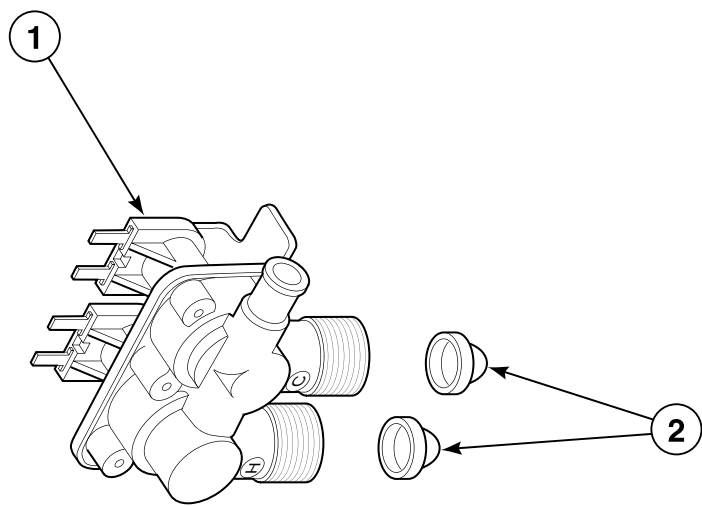


TLW1462P_36315

Inlet Hose, Fill Hose, Mixing Valve Mounting Bracket

REF	PART NO.	DESCRIPTION	COMMENTS
1	38155	Mixing Valve-to-Tub Cover Hose	
2	29210	Hose Clamp	
3	33562	Screw	
4	28330P	Fill Hose Kit	4 foot; Hose is equipped with 2 standard hose couplings; Includes item 5
	38349P	Fill Hose Kit	5 foot; Hose is equipped with 1 metric and 1 standard hose coupling; Includes item 5
	37380	Fill Hose	8 foot; Hose is equipped with 1 metric and 1 standard hose coupling
	37381	Fill Hose	10 foot; Hose is equipped with 1 metric and 1 standard hose coupling
5	20290	Washer	
6	39407	Mixing Valve Mounting Bracket	
7	23962	Screw	
8	34500	Backflow Preventer	
9	36801	Hose Clamp	

Mixing Valve Assembly



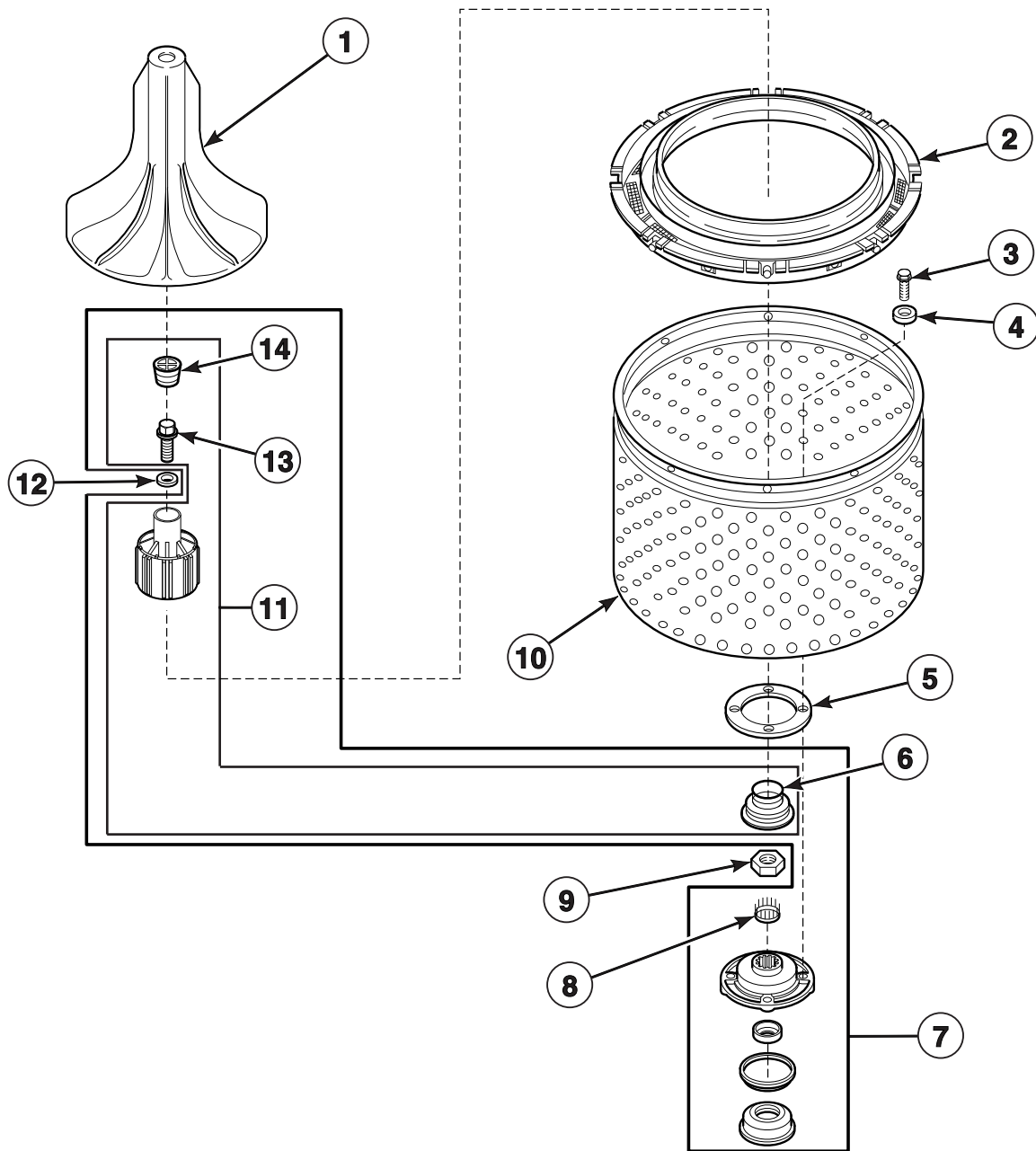
W284P_36315

Mixing Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	34963A	Mixing Valve Coil	Use with 34963 Mixing Valve
1	34963P	Mixing Valve	Models EA2211-1200, EA2211-1300, GA2210-1102, ZA2021-1102, ZA2111-1102, ZA2121-1102, ZA2210-1102, ZA2221-1102, ZA2221-99E4, ZA2921-1102 and ZA2921-99E4
	N/A	Mixing Valve	Models EA2111-3059, EA2921-3059, ZA2011-3059, ZA2111-3059 and ZA2921-3059
	34997P	Mixing Valve	All other models
2	F270200	Strainer	

N/A = Part no longer available

Agitator, Drive Bell, Seal Kit, Washtub and Hub

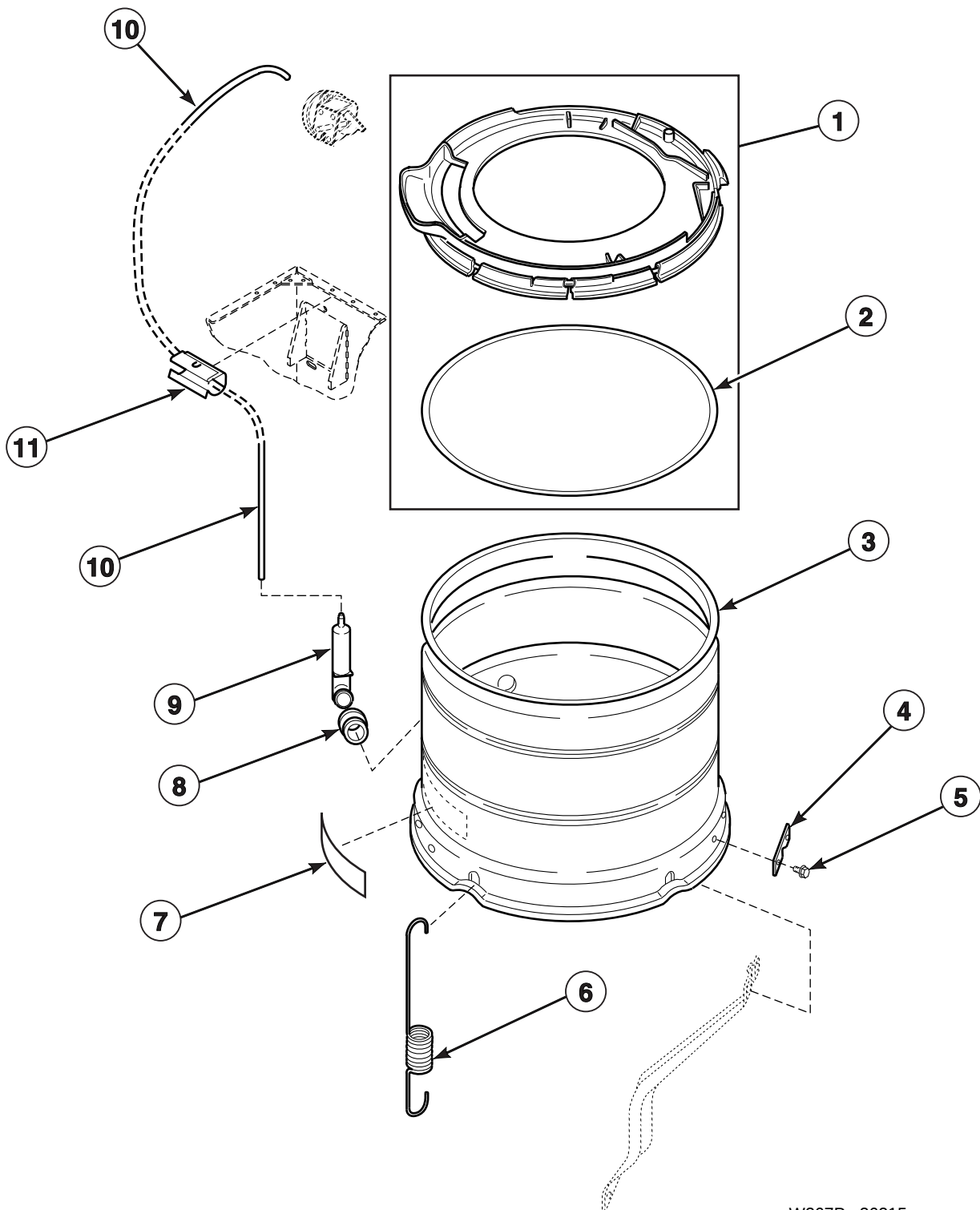


W227P_36315

Agitator, Drive Bell, Seal Kit, Washtub and Hub

REF	PART NO.	DESCRIPTION	COMMENTS
1	33513	Agitator	
2	32990	Clothes Guard	
3	27202	Screw	
4	28094	Washer	
5	39122	Washtub Gasket	
6	36425	Bell and Transmission Tube Seal	
7	495P3	Hub and Seal Kit	Includes 32857 Cover basket, item 8 & item 11
8	29728	Spline Insert	
9	29220	Nut	
10	39252P	Tub Assembly	Porcelain
	39387P	Tub Assembly	Stainless Steel
11	39508P	Drive Bell and Seal Kit	Includes items 6, 13 & 14
12	36472	O-Ring	
13	39432	Screw	
14	36511	Bell Plug	

Outer Tub, Cover and Pressure Hose

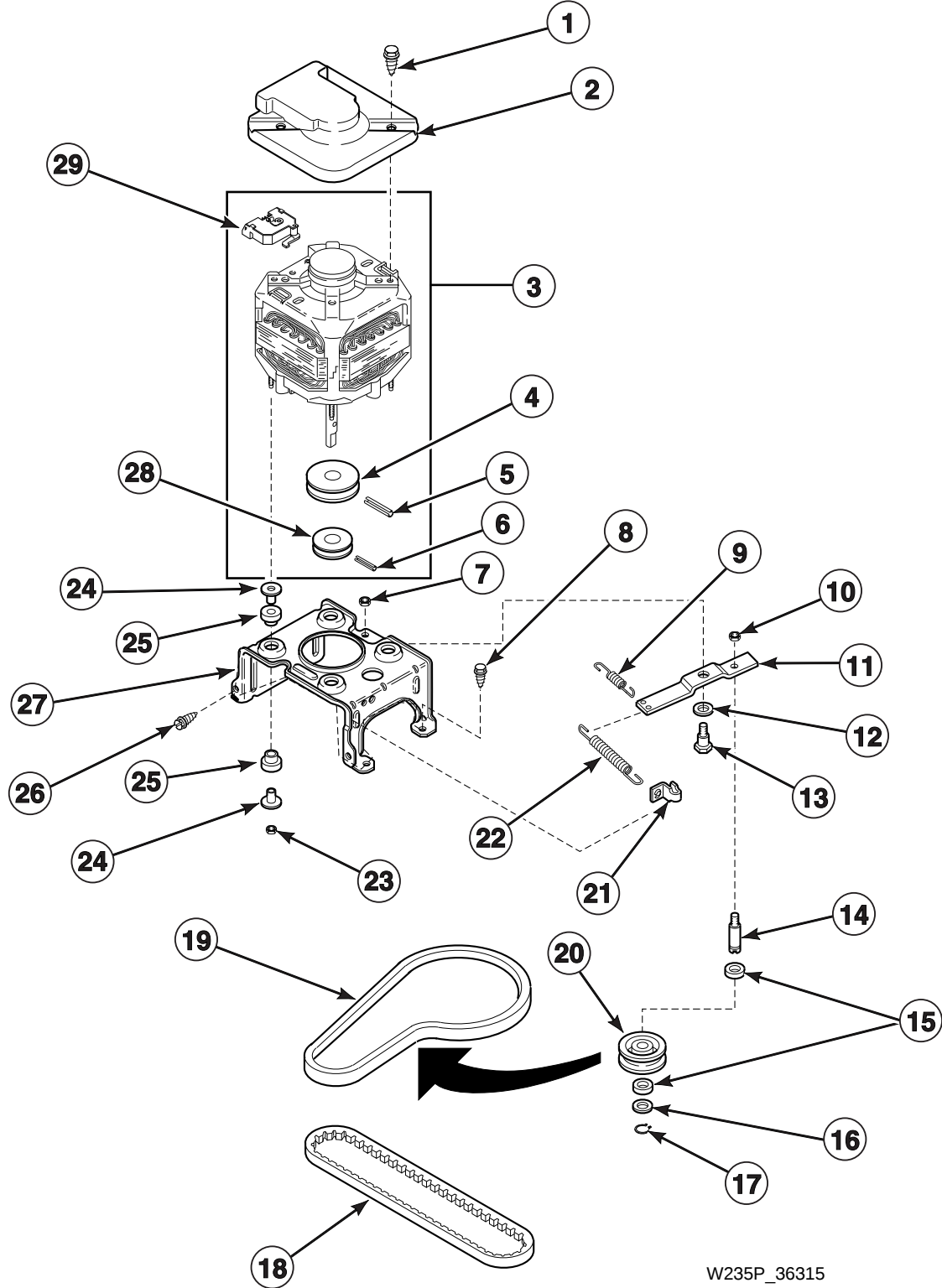


W267P_36315

Outer Tub, Cover and Pressure Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	36025P	Tub Cover Kit	Includes Item 2
2	32857	Tub Cover Gasket	
3	34439P	Outer Tub Kit	
4	27926	Leg Plate	
5	35369	Screw	
6	35947	Tub Spring	
7	500049	Warning Label	
8	29175	Grommet	
9	30907	Pressure Bulb	
10	39125	Tubing	Models EA2921-3000, EA2921-3050, EA2921-3059, ZA2921-1102, ZA2921-3059 and ZA2921-99E4
	39124	Tubing	All other models
11	36985	Hose Clip	

Motor, Mounting Bracket, Belts and Idler Assembly



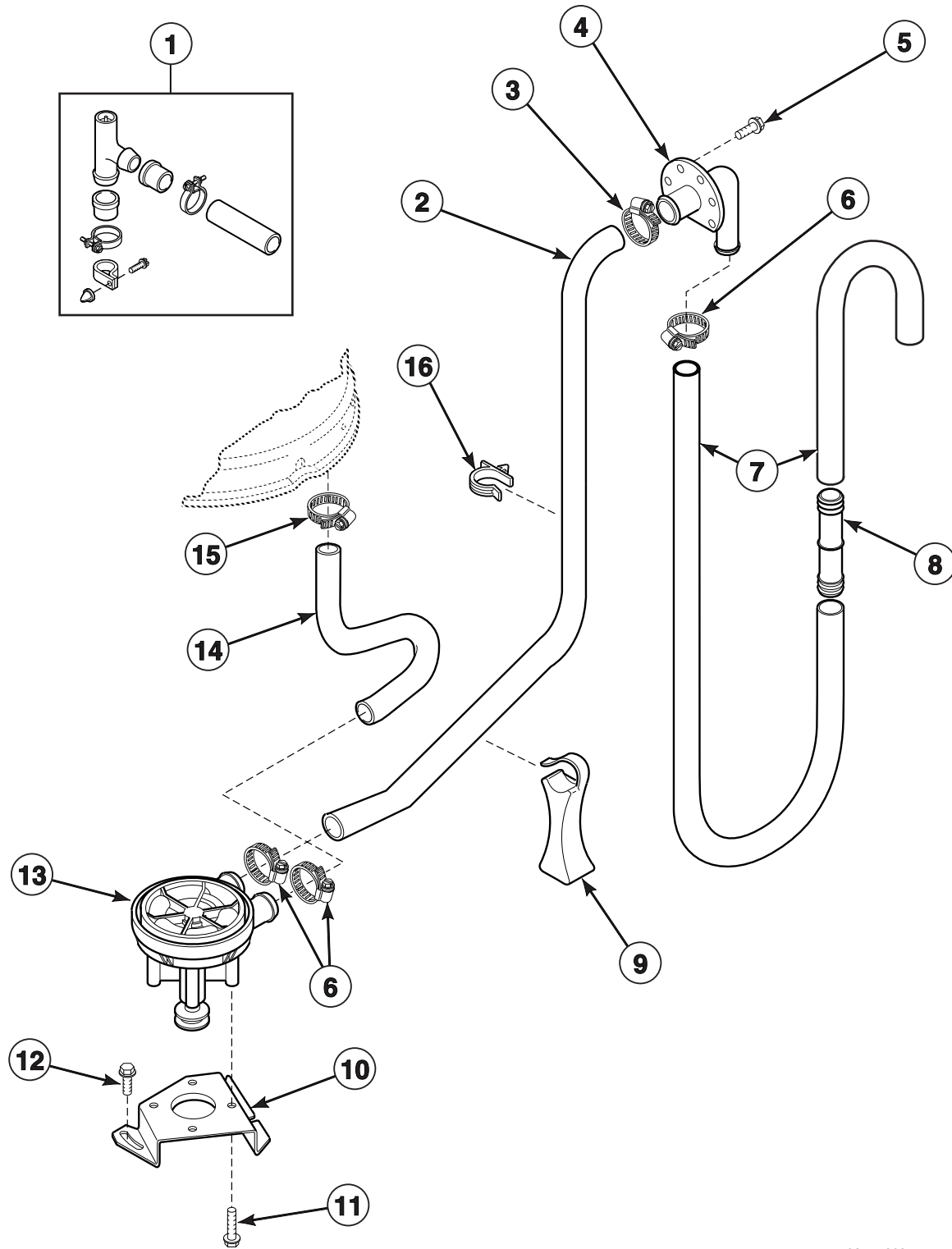
W235P_36315

Motor, Mounting Bracket, Belts and Idler Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	36639	Screw	
2	34754	Motor Shield	
3	35555P	Motor Assembly	1 Speed; 240 Volt/50 Hertz
	35559P	Motor Assembly	1 Speed; 115 Volt/50 Hertz; Includes capacitor
	28203P	Motor Kit	1 Speed; 100 Volt/60 Hertz; Includes capacitor
	35561	Motor Assembly	1 Speed; 240 Volt/60 Hertz
	35485P	Motor Assembly	2 Speed; 120 Volt/60 Hertz
	36381P	Motor Assembly	2 Speed; 240 Volt/50 Hertz
4	N/A	Motor Pulley	
5	N/A	Roll Pin	
6	10416	Roll Pin	
7	52566	Nut	
8	503661	Screw	
9	30620	Idler Lever Helper Spring	
10	28803	Nut	
11	31054	Idler Lever	
12	81392	Washer	
13	27229	Screw	
14	28802P	Idler Shaft	
15	29443	Washer	Felt
16	52549	Washer	Nylatron
17	23748	Retaining Ring	
18	27155	Pump Belt	60 Hertz
	28043	Pump Belt	50 Hertz
19	28808	Belt	Agitate and Spin; 60 Hertz
	35517	Belt	Agitate and Spin; 50 Hertz
20	28800P	Idler Pulley	
21	28849	Spring Clip	
22	37366	Idler Spring	
23	35423	Nut	
24	34791	Motor Mount Post	
25	34788	Motor Mount	
26	503661	Screw	
27	N/A	Mounting Bracket	
28	27104	Motor Pulley	60 Hertz
29	35632	Motor Switch	

N/A = Part no longer available

Pump Assembly, Bracket, Hoses and Siphon Break Kit

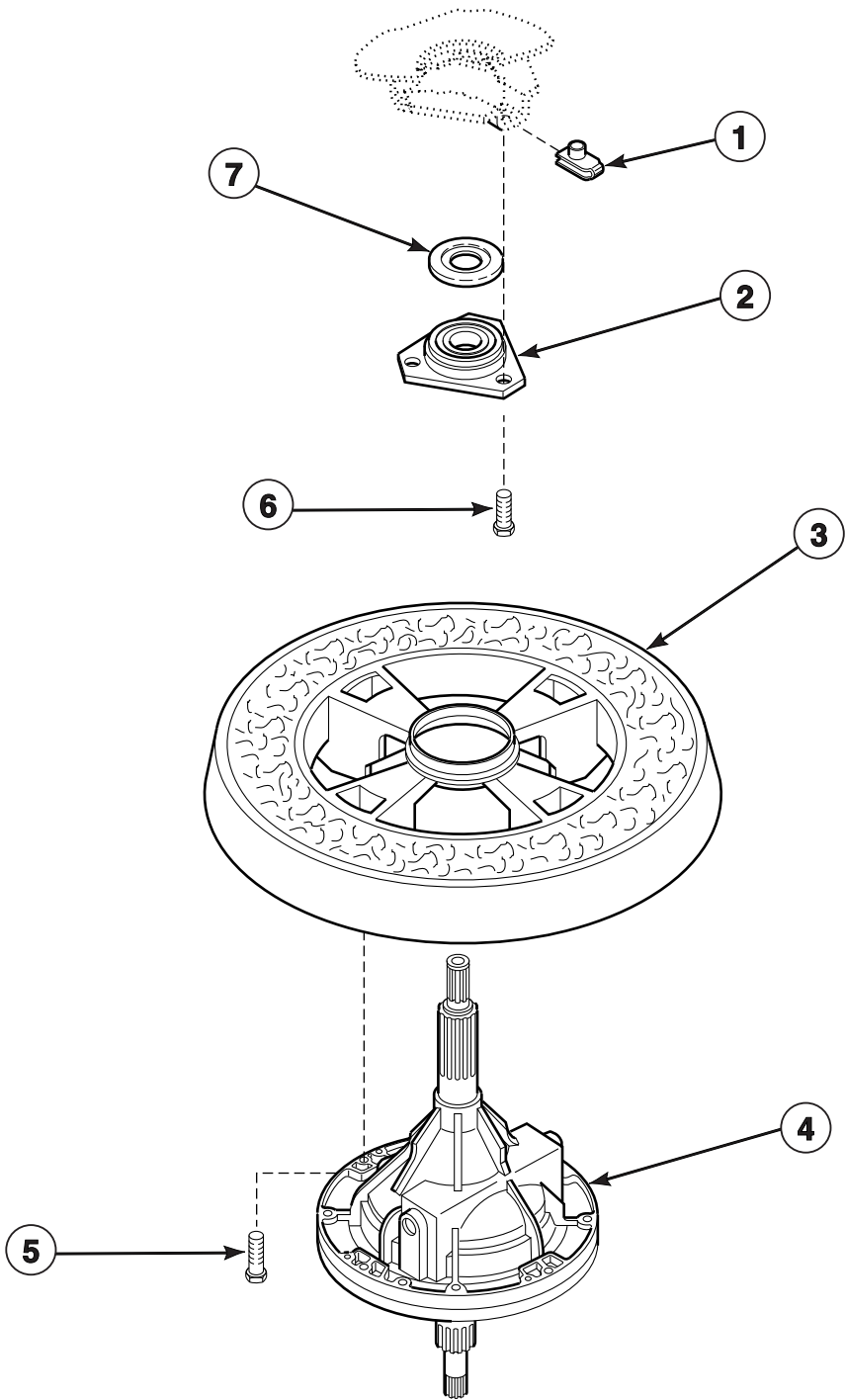


W192P__36315

Pump Assembly, Bracket, Hoses and Siphon Break Kit

REF	PART NO.	DESCRIPTION	COMMENTS
1	562P3	Siphon Break Kit	Kit must be installed in drain hose if drain receptacle is lower than cabinet top of washer
2	27161	Pump-to-Drain Elbow Hose	
3	20391	Hose Clamp	
4	35766	Drain Hose Elbow	
5	52909	Screw	
6	20211	Hose Clamp	
7	28293	Drain Hose	
8	25863	Hose Coupler	Use to splice drain hose if hose must be shortened. Cut hose between molded end and molded elbow.
9	35487	Hose Support	
10	35162	Pump Mounting Bracket	
11	31098	Screw	
12	503661	Screw	
13	31969	Pump Assembly	Includes item 11
14	35754	Tub-to-Pump Hose	
15	36802	Hose Clamp	
16	36014	Retainer Clip	

Transmission Assembly and Balance Ring



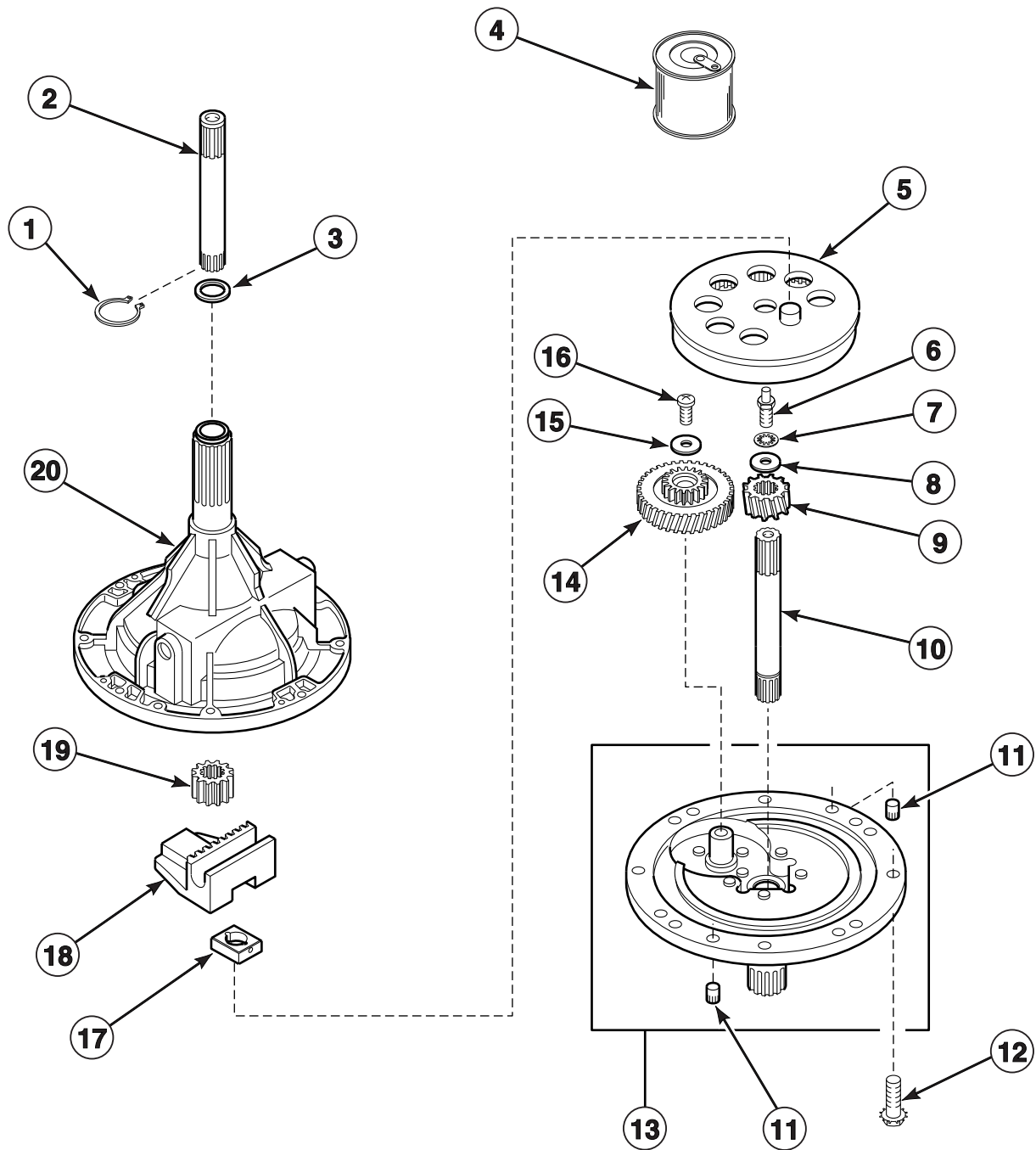
w234p_36315

Transmission Assembly and Balance Ring

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Apply to both upper and lower transmission shafts
1	27222	Nut	
2	27182	Bearing Housing Assembly	
3	34731	Balance Ring Assembly	
4	34526P	Transmission Assembly	
5	N/A	Cap Screw	
6	M400057	Screw	
7	27187	Flinger	Through Serial No. 9510053576

N/A = Part no longer available

34526P Transmission Assembly

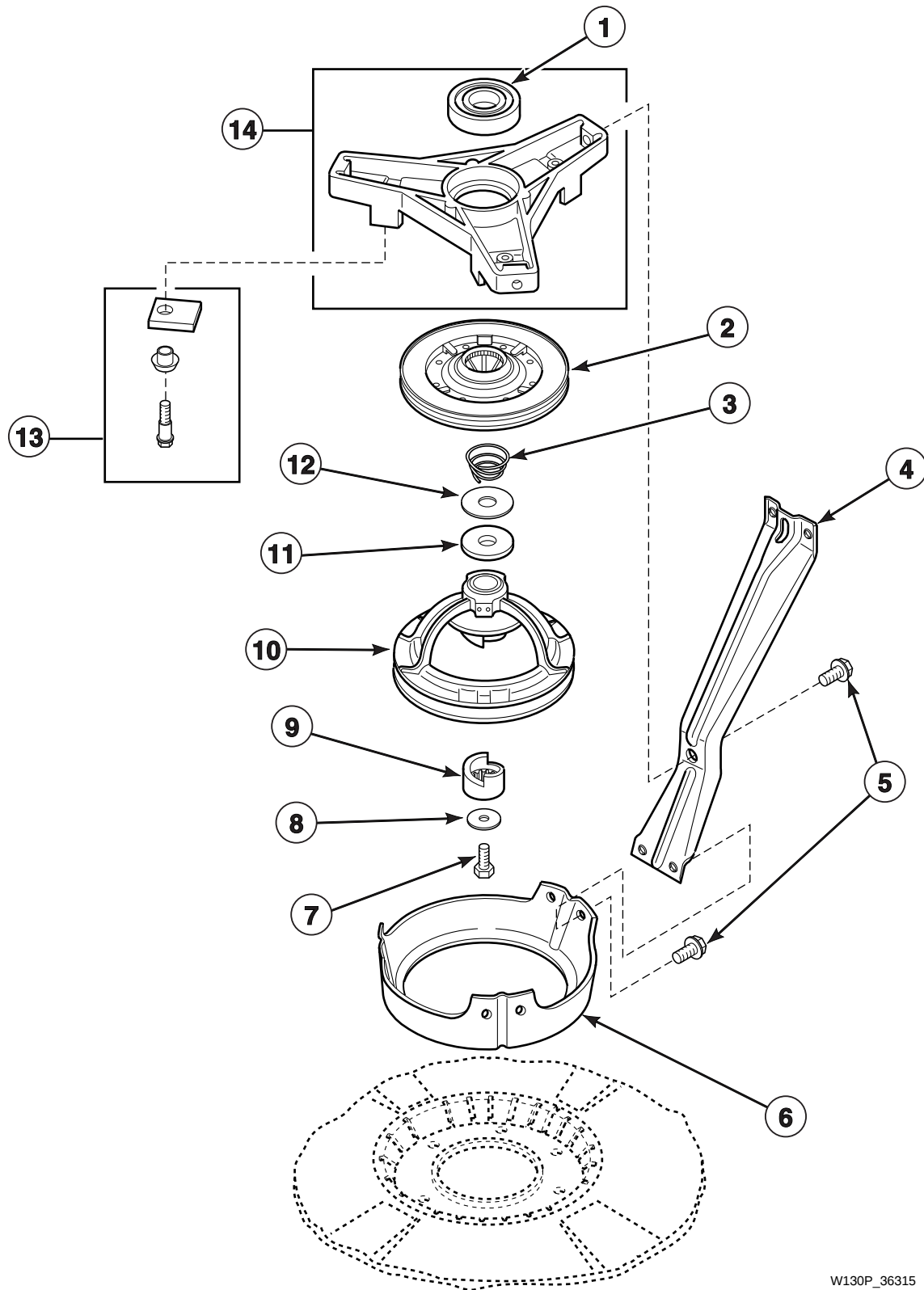


W157P_36315

34526P Transmission Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	37577P	Transmission Sealant	Use between transmission case and cover
1	27197	Retaining Ring	
2	36570P	Output Shaft	
3	35092	Washer	
4	27243P	Transmission Oil	1 fill
5	26577	Gear and Stud Assembly	
6	27030	Screw	
7	21456	Washer	
8	26509	Washer	
9	36562P	Drive Pinion	
10	34853P	Input Shaft	
11	27172	Dowel Pin	
12	32814	Screw	
13	38290P	Transmission Cover Assembly	
14	29161P	Reduction Gear	
15	29260	Washer	
16	29273	Screw	
17	26493	Slide	
18	201664	Rack	
19	27003	Agitator Pinion	
20	33223P	Transmission Case Assembly	

Bearing Housing, Brake, Pulley and Pivot Dome

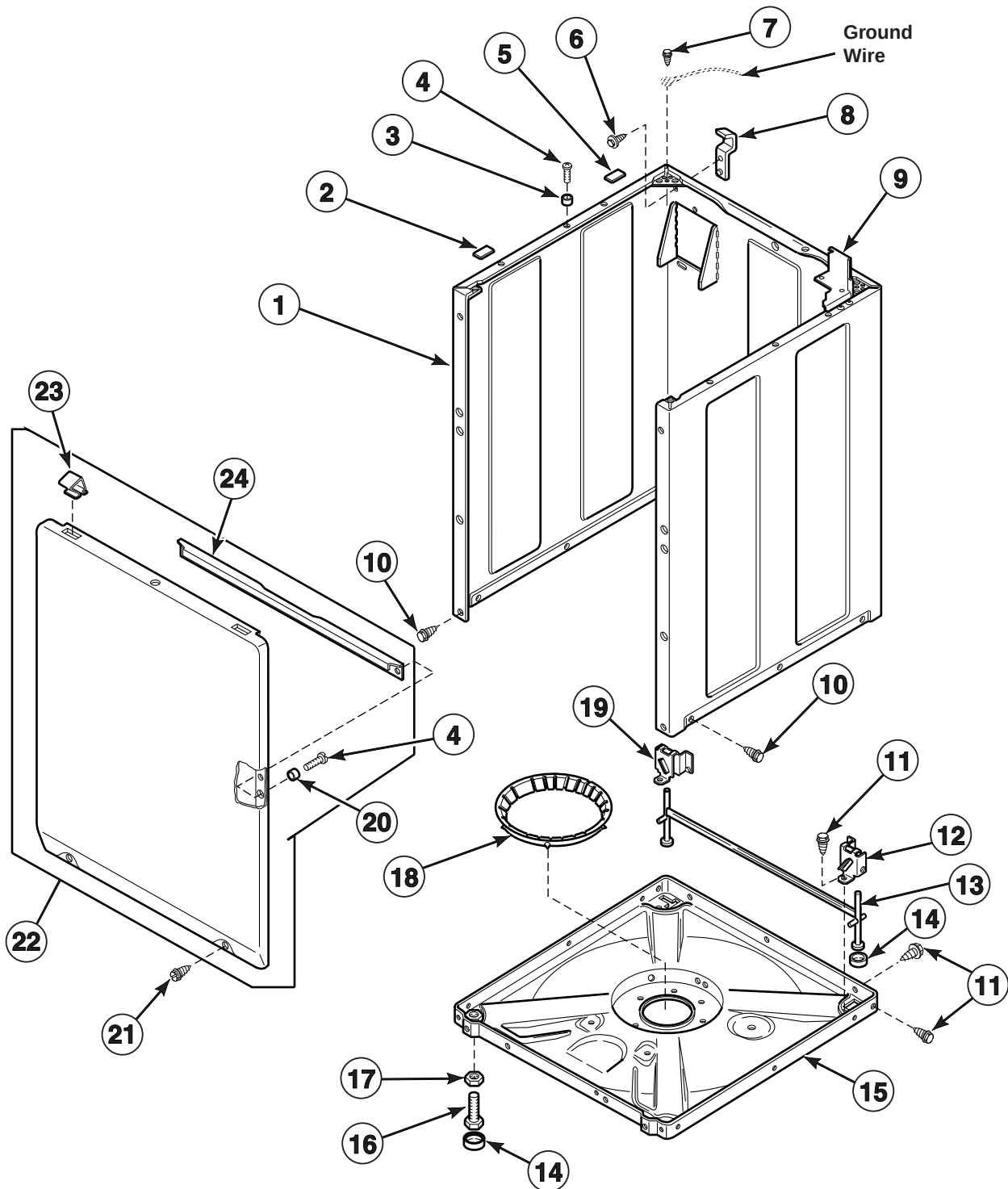


W130P_36315

Bearing Housing, Brake, Pulley and Pivot Dome

REF	PART NO.	DESCRIPTION	COMMENTS
	26594P	Silicone Grease	Apply a small amount to each new brake pad
1	28944RP	Upper or Lower Bearing	
2	38505P	Brake Kit	
3	33435	Spring	Through Serial No. 9606029040
4	34792	Support Leg	
5	35369	Screw	
6	34470	Pivot Dome	
7	27220	Screw	
8	26509	Washer	
9	27018	Helix	
10	34923	Pulley Assembly	60 Hertz
	35310	Pulley Assembly	50 Hertz
11	27015	Washer	Thick
12	35535	Washer	Thin
13	548P3	Brake Pad Kit	Includes 3 pads, sleeves and screws
14	35746	Bearing Housing Assembly	

Front Panel, Base Assembly and Cabinet Assembly



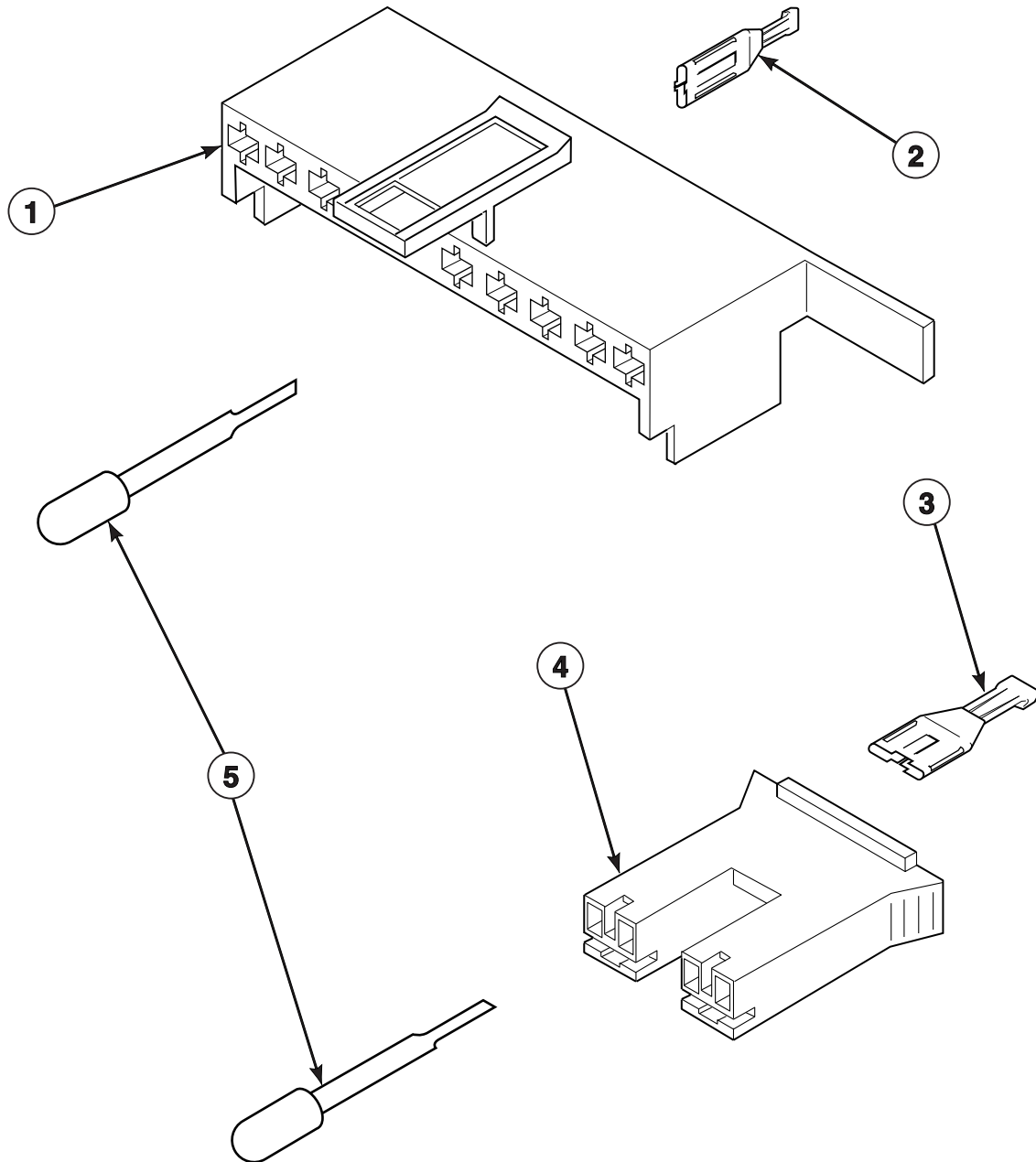
W200P_36315

Front Panel, Base Assembly and Cabinet Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	38612*P	Service Cabinet Kit	
2	56128	Bumper Pad	Thin
3	56079	Panel Locator	
4	39733	Screw	
5	36226	Bumper Pad	Thick
6	51780	Screw	
7	23962	Screw	
8	27103	Hold-Down Lug Hinge	
9	35867	Meter Case Mounting Bracket Assembly	Metered Models
10	27196	Screw	
11	35148	Screw	
12	36036	Bracket	Right
13	34443	Leg and Stabilizer Assembly	
14	34318	Rubber Foot	
15	34434P	Base Kit	
16	34319	Leveling Leg	
17	21899	Nut	
18	36108	Snubber Pad Assembly	
19	36037	Bracket	Left
20	28102	Panel Locator	
21	27196	Screw	Slotted head
	35527	Screw	Torx head; Refer to <i>Special Tools</i> section for Torx Bit and Holder Tool
22	34656*P	Front Panel Assembly	Includes items 4, 20, 23 and 24
23	35865	Hold-Down Clip	
24	35097	Front Panel Brace	

* Add Letter To Designate Color. L - Almond W - White H - Harvest Gold (no longer available)

Mixing Valve and Motor Disconnect Blocks, Terminals and Terminal Extractor Tool

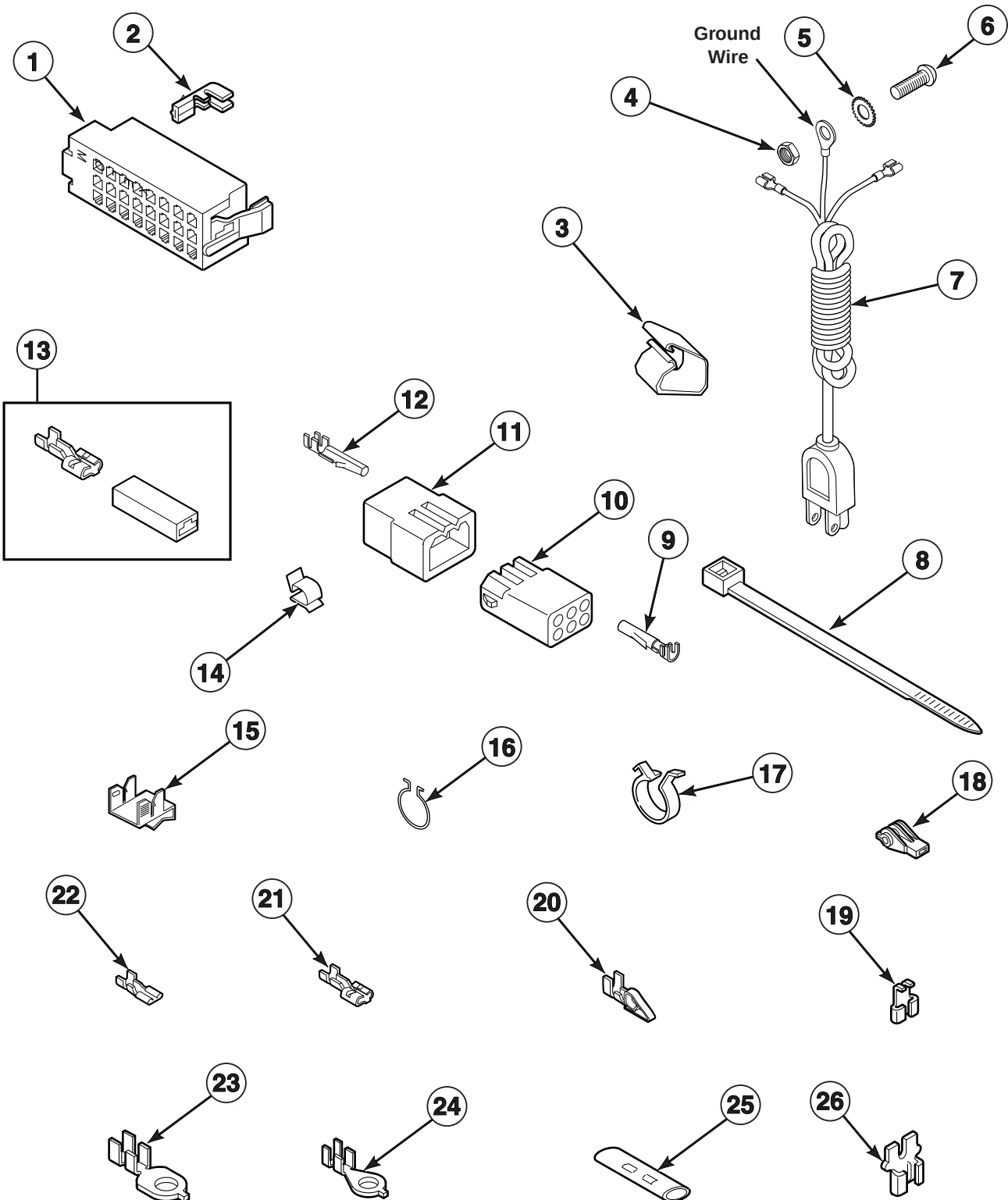


W134P_36315

Mixing Valve and Motor Disconnect Blocks, Terminals and Terminal Extractor Tool

REF	PART NO.	DESCRIPTION	COMMENTS
1	34677	10 Circuit Plug	Motor
2	00188	Female Terminal	For 1- or 2-wire application
3	00121	Female Spade Terminal	1/4 Inch
4	34675	Mixing Valve Plug	Natural
	34676	Mixing Valve Plug	Red
5	283P4	Terminal Extractor Tool	

Power Cord and Terminals



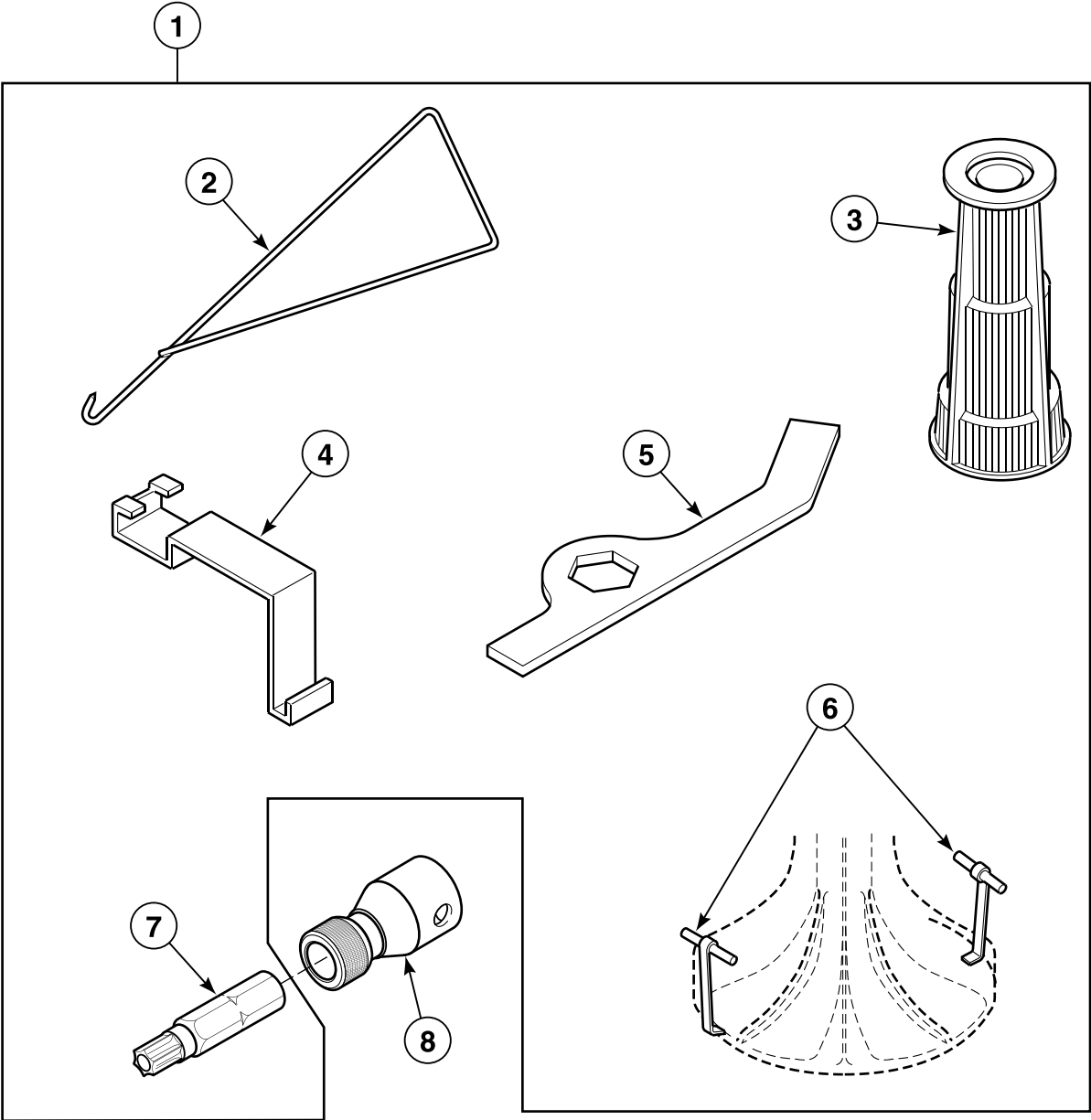
W203P_36315

Power Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	32746	24 Position Housing	Right
	34123	24 Position Housing	Left
2	00188	Female Terminal	For 1- or 2-wire application
3	N/A	Harness Clip	
4	03673	Nut	
5	21735	Washer	
6	20267	Screw	
7	38362P	Lead-In Cord	Models EA2011-3000, EA2111-3000, EA2211-3000, EA2211-3066 and EA2921-3000
	36770	Lead-In Cord Assembly	Models EA2011-3050, EA2111-3050 and EA2921-3050
	N/A	Power Cord	Models EA2111-3059, EA2921-3059, ZA2011-3059, ZA2111-3059 and ZA2921-3059
	38363	Lead-In Cord	Models EA2111-5400, EA2111-5406, EA2111-5412 and EA2111-5417
	34458	Lead-In Cord	Models ZA2021-1102 and ZA2921-1102
	39404	Lead-In Cord	All other models
8	55881	Harness Strap	
9	00117	Female Pin Terminal	
10	26708	6 Circuit Receptacle	
	26163	9 Circuit Receptacle	
11	26302	1 Circuit Plug	
	23041	6 Circuit Plug	
	23033	9 Circuit Plug	
12	00116	Male Pin Terminal	
13	00359	Insulated Female Spade Terminal	
14	21036	Cable Clip	
15	00161	Grounding Clip	
16	51291	Wire Clip	
17	504034	Wire Clip	
18	70210	Insulator	
19	00120	Female Flag Terminal	Right Angle
20	N/A	Spade Terminal	Female; 1/4 inch
21	00223	Female Spade Terminal	Large spade
22	00112	Female Spade Terminal	Small spade
23	00113	Ring Terminal	1/4-inch ring
24	00110	Ring Terminal	Small shank
25	21091	Connector	
26	29673	Terminal Adapter	

N/A = Part no longer available

Special Tools (Drawing 1 of 2)

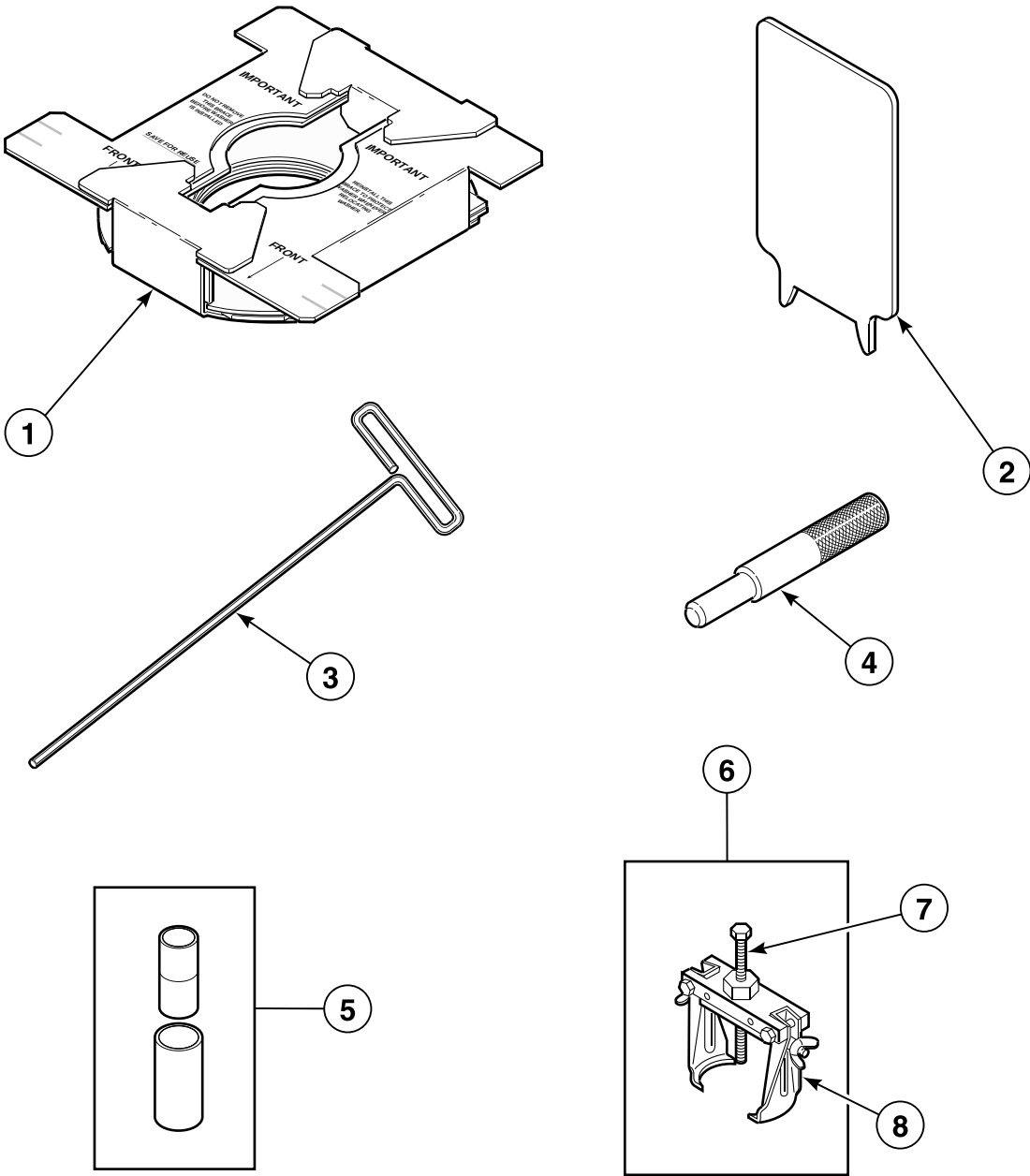


TLW1649P_36315

Special Tools (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	725P3	Tool Kit	Includes items 2-7
2	321P4	Spring Hook Tool	For removal of centering springs from outer tub
3	293P4	Drive Bell Seal Tool	For installation of 36425 Bell and Transmission Tube Seal
4	273P4	Tub Cover Removal Tool	Use to remove 36025P Tub Cover Kit and install 32857 Tub Cover Gasket
5	306P4	Hex Wrench Tool	For removal of locknut from washtub hub
6	254P4P	Agitator Hook	Use to remove agitator from drive bell; Set of 2
7	281P4	Torx Bit	For removal and installation of control hood security screws
	282P4	Torx Bit	For removal and installation of pump and front panel attaching screws
8	24161	Bit Holder	3/8-inch drive

Special Tools (Drawing 2 of 2)



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Special Tools (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Shipping Brace	
2	272P4	Lid Switch Installation Tool	Use to install lid switch
3	291P4	T-Handle Allen Wrench	For removal and installation of 3 pump assembly attaching screws
4	305P4	Transmission Pin Tool	Use pin tools in place of dowel pins when reassembling transmission cover and case; 2 required
5	242P4	Spring Installer	For installing brake spring
6	294P4	Agitator Drive Bell Puller	For removal and installation of drive bell to transmission shaft
7	294P4B	Bolt	To update item 6
8	294P4A	Drive Bell Puller Arm	To update item 6

N/A = Part no longer available

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
36278P	Base Wire Harness Assembly	
36094	Meter Case Wire Harness Assembly	Models EA2921-3000, EA2921-3050, EA2921-3059, ZA2921-1102, ZA2921-3059 and ZA2921-99E4
34092P	Wire Harness Assembly	Model ZA2021-1102
29281P	Timer Harness Assembly	Models ZA2121-1102 and ZA2221-1102
34175P	Timer Wire Harness Assembly	Model ZA2221-99E4
39806P	Timer Harness Assembly	All other models
36093P	Wire Harness Assembly	Models EA2921-3000, EA2921-3050, EA2921-3059, ZA2921-1102, ZA2921-3059 and ZA2921-99E4
33805P	Wire Harness Assembly	Model ZA2021-1102
33758P	Wire Harness Assembly	Models ZA2121-1102, ZA2221-1102 and ZA2221-99E4
N/A	Hood Harness	All other models
31973	Lid Lock Wire Harness Assembly	Models EA2111-3059, EA2921-3059, ZA2011-3059, ZA2111-3059 and ZA2921-3059
45001	18 Gauge Wire	Black; Order wire by foot and terminals and connectors as required
45380	12 Gauge Wire	Orange; Order wire by foot and terminals and connectors as required

N/A = Part no longer available

NOTE: Individual wires not serviced separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that terminals be soldered to wires.

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